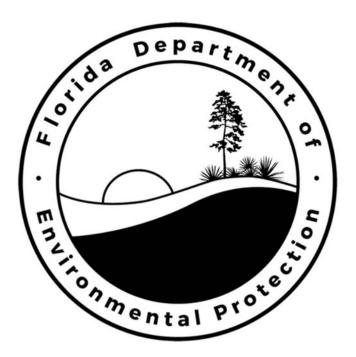
### STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION PROPOSED REVISION TO STATE IMPLEMENTATION PLAN



#### SUBMITTAL NUMBER 2017-04

#### INCORPORATION OF SO<sub>2</sub> EMISSIONS LIMITS FOR TWO FACILITIES IN POLK COUNTY

**December 1, 2017** 

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#### **Executive Summary**

#### 1. Introduction

The Department of Environmental Protection (Department) is proposing a revision to Florida's State Implementation Plan (SIP) under the federal Clean Air Act (CAA). This SIP revision consists of a plan that will ensure attainment and maintenance of the 2010 revised Sulfur Dioxide (SO<sub>2</sub>) 1-hour National Ambient Air Quality Standard (NAAQS) in the area around Mosaic Fertilizer, LLC's (Mosaic) New Wales facility located in Polk County, Florida. Florida's proposed SIP revision incorporates specific conditions from two air construction permits for two facilities in Polk County, Florida – Mosaic's New Wales and Bartow facilities – as they pertain to emissions of SO<sub>2</sub>. The SIP revision also includes a modeling demonstration showing that the limits in the two air construction permits are protective of the 2010 SO<sub>2</sub> NAAQS.

#### 2. Background

On June 22, 2010 (effective August 23, 2010), the U.S. Environmental Protection Agency (EPA) promulgated a revised NAAQS for SO<sub>2</sub>. The level of the revised standard is 75 parts per billion (ppb), three-year average of the annual 99<sup>th</sup> percentile of one-hour daily maximum concentrations. The revised SO<sub>2</sub> standard is the first one-hour primary standard promulgated by EPA for this air pollutant.

On August 21, 2015, EPA promulgated the "Data Requirements Rule" (DRR) (80 Fed. Reg. 51,052; codified at 40 CFR Part 51, Subpart BB), which required states to evaluate compliance with the 2010 SO<sub>2</sub> NAAQS in areas surrounding certain large SO<sub>2</sub> sources. Pursuant to the DRR, states could choose to perform area characterizations around the specified sources using either air quality monitoring or air dispersion modeling.

Mosaic New Wales emitted 7,126 tons of SO<sub>2</sub> in 2014, exceeding the DRR applicability threshold of 2,000 tons.<sup>1</sup> The Department chose to characterize the area around Mosaic New Wales using air dispersion modeling following the approach outlined in the Department's modeling protocol submitted to EPA Region 4 on July 1, 2016, and in compliance with all applicable EPA rules and guidance including *Appendix W to 40 CFR Part 51: The Guideline on Air Quality Models*<sup>2</sup> (Appendix W) and the *SO<sub>2</sub> NAAQS Designations Modeling Technical Assistance Document*<sup>3</sup> (Modeling TAD). On January 13, 2017, the Department submitted a report to EPA characterizing the area around Mosaic New Wales with respect to the 2010 SO<sub>2</sub> NAAQS. This submittal indicated that the area immediately surrounding Mosaic New Wales was likely in violation of the 2010 SO<sub>2</sub> NAAQS for the period of 2012 through 2014.

The Department submitted a supplemental DRR modeling report to EPA on June 23, 2017 detailing a set of lower emission limits for both Mosaic New Wales and Mosaic Bartow and a new fence line for Mosaic New Wales that would allow for modeled attainment of the 2010 SO<sub>2</sub> NAAQS. This modeling demonstration was performed in compliance with the *Guidance for 1-Hour SO<sub>2</sub> Nonattainment Area SIP Submissions*<sup>4</sup> (SO<sub>2</sub> SIP Guidance). The Mosaic facilities at New Wales and Bartow began implementing the required physical changes to the affected units in January 2017. The permitted schedule sets completion of this work and construction of the new fence line in August 2019. This proposed revision

<sup>&</sup>lt;sup>1</sup> See 40 CFR 51.1202.

<sup>&</sup>lt;sup>2</sup> Guideline on Air Quality Models. 40 CFR Part 51 Appendix W.

<sup>&</sup>lt;sup>3</sup> SO<sub>2</sub>National Ambient Air Quality Standards Designations Modeling Technical Assistance Document, Office of Air Quality Planning and Standards, U.S. Environmental Protection Agency, Research Triangle Park, North Carolina 27711, available at: https://www.epa.gov/sites/production/files/2016-06/documents/so2monitoringtad.pdf.

<sup>&</sup>lt;sup>4</sup> Guidance for 1-Hour SO<sub>2</sub> Nonattainment Area SIP Submissions, Office of Air Quality Planning and Standards, U.S. Environmental Protection Agency, Research Triangle Park, North Carolina 27711, available at:

https://www.epa.gov/sites/production/files/2016-06/documents/20140423guidance\_nonattainment\_sip.pdf

to Florida's SIP includes an air construction permit that places a cap of 1,100 pounds of SO<sub>2</sub> per hour (lb/hr) over the three sulfuric acid plants (SAPs) at the Bartow facility and an air construction permit that places a 1,090 lb/hr cap over the five SAPs at the New Wales facility. This proposed SIP revision also includes the dispersion modeling demonstration showing attainment of the 2010 SO<sub>2</sub> NAAQS in the area using the SO<sub>2</sub> emission limits in the construction permits. The modeling demonstration was developed jointly by the Department and Mosaic's outside consultant, Environmental Resources Management (ERM).

#### 3. Mosaic New Wales Permit

Mosaic New Wales (Facility ID: 1050059) is located at 3095 County Road 640, Mulberry, Florida. This facility is a phosphate fertilizer manufacturing complex. The fertilizer complex processes phosphate rock into several different fertilizer products and animal feed ingredients. This is accomplished by reacting the phosphate rock with sulfuric acid to produce phosphoric acid and then converting the phosphoric acid to fertilizer and animal feed ingredient products. This facility consists of five double absorption SAPs; three phosphoric acid plants; a phosphoric acid clarification and storage area; three diammonium phosphate (DAP) plant; a monoammonium phosphate (MAP) plant; a granular monoammonium phosphate (GMAP) plant; an animal feed ingredients (AFI) plant; a molten sulfur storage and handling system; a limestone storage silo/rock grinding operation; and a phosphogypsum stack.

On October 30, 2017, the Department issued an air construction permit to Mosaic New Wales (New Wales Permit) that requires the facility to comply with a 1,090 lb/hr emissions cap for the five SAPs based on a 24-hour average as determined by continuous emissions monitoring system (CEMS) data by August 31, 2019.<sup>5</sup> Compliance with the cap will be determined through reported CEMS data. The five-unit emissions cap of 1,090 lb/hr has been incorporated into the facility's Title V permit.<sup>6</sup>

#### 4. Mosaic Bartow Permit

Mosaic Bartow (Facility ID: 1050046) is located at 3200 Highway 60 West, Bartow, Florida. This facility is a phosphate fertilizer manufacturing complex. The fertilizer complex processes phosphate rock into fertilizer. This is accomplished by reacting the phosphate rock with sulfuric acid to produce phosphoric acid and then converting the phosphoric acid to fertilizer. This facility consists of three SAPs, one phosphoric acid plant (two trains), one monoammonium phosphate/ diammonium phosphate (MAP/DAP) plant, one DAP fertilizer plant, two fertilizer shipping plants, an auxiliary boiler, and a molten sulfur storage and handling system.

On July 3, 2017, the Department issued an air construction permit to Mosaic Bartow (Bartow Permit) that requires the facility to comply with a 1,100 lb/hr emissions cap for the three SAPs based on a 24-hour average as determined by CEMS data by August 31, 2019.<sup>7</sup> Compliance with the cap will be determined through reported CEMS data. The three-unit emissions cap of 1,100 lb/hr has been incorporated into the facility's Title V permit.<sup>8</sup>

#### 5. SIP Development Process

Section 403.061(35), Florida Statutes, authorizes the Department to "exercise the duties, powers, and responsibilities required of the state under the federal Clean Air Act." These duties and responsibilities

<sup>&</sup>lt;sup>5</sup> See Air Construction Permit No. 1050059-106-AC, issued by the Florida Department of Environmental Protection on October 30, 2017.

<sup>&</sup>lt;sup>6</sup> See Title V Operating Permit No. 1050059-107-AV, issued by the Florida Department of Environmental Protection on November 30, 2017.

<sup>&</sup>lt;sup>7</sup> See Air Construction Permit No. 1050046-050-AC, issued by the Florida Department of Environmental Protection on July 3, 2017.

<sup>&</sup>lt;sup>8</sup> See Title V Operating Permit No. 1050046-051-AV, issued by the Florida Department of Environmental Protection on September 15, 2017.

include the development and periodic updating of Florida's SIP. Pursuant to this statutory authority, the Department has developed this proposed SIP revision.

Pursuant to state administrative procedures and 40 CFR 51.102, on October 20, 2017, the Department published a notice in the Florida Administrative Register (FAR) announcing the opportunity for the public to provide comments, request a public hearing, and participate in a public hearing to be held on November 22, 2017, if requested, regarding the proposed revision to Florida's SIP.

In accordance with the 30-day notice requirement of 40 CFR 51.102, a pre-hearing submittal regarding the proposed SIP revision was transmitted to EPA on October 20, 2017, and posted on the website for the Department's Division of Air Resource Management. At the same time, notice of the opportunity to submit comments, request a public hearing, and participate in the public hearing, if requested, was transmitted to Florida's local air pollution control programs.

#### 6. Attainment of the SO<sub>2</sub> NAAQS

Pursuant to the New Wales and Bartow air construction permits, the facilities will reduce SO<sub>2</sub> emissions and ambient impacts from the facilities by implementing the following measures:

- Upgrading the catalysts in SAP Nos. 1, 2, 3, 4, and 5 at Mosaic New Wales and SAP Nos. 4, 5, and 6 at Mosaic Bartow.
- Complying with specific SO<sub>2</sub> emissions caps based on a 24-hour average as determined by CEMS data effective August 31, 2019.

Construction at these facilities is permitted through August 2019 and final compliance with the SO<sub>2</sub> emissions cap at each facility is required on August 31, 2019. Construction will occur in multiple phases as detailed below which will result in incremental air quality improvement over the permitted construction period. Once completed, the changes to the facilities and the associated emissions reductions will result in the area around Mosaic New Wales attaining and maintaining compliance with the 2010 SO<sub>2</sub> NAAQS.

#### 7. Historic and Projected SO<sub>2</sub> Emissions in Hillsborough and Polk Counties

Over the past five years, SO<sub>2</sub> emissions in the areas surrounding Mosaic New Wales have dropped substantially. During the period modeled under the Department's DRR analysis (2012-2014), emissions of SO<sub>2</sub> were, on average, 25% higher than in 2016. **Table 1** below summarizes the largest sources of SO<sub>2</sub> in Hillsborough and Polk counties from 2012 through 2016:

Facility Facility Name		Distance from Facility Name Mosaic New		Annual SO <sub>2</sub> Emissions (tons)			
ID	Facility Maine	Wales (km)	2012	2013	2014	2015	2016
105-0059	Mosaic Fertilizer New Wales	0	7,104	7,194	7,126	6,844	7,424
105-0055	Mosaic Fertilizer South Pierce	13	1,210	1,454	1,732	1,886	1,553
105-0233	TECO Polk Power Station	13	1,064	1,174	1,245	830	1,096
105-0046	Mosaic Fertilizer Bartow	16	3,931	4,174	4,046	3,917	3,780
105-0234	Duke Hines Energy Complex	18	28	26	24	27	26
049-0340	Seminole Midulla Station	23	8	7	6	6	8
105-0216	Wheelabrator Ridge Energy	30	233	224	214	205	194
105-0004	Lakeland Electric McIntosh	30	5,155	5,792	2,157	2,205	1,275
057-0261	Hillsborough Resource Recovery	32	9	22	14	21	16
057-0008	Mosaic Fertilizer Riverview	34	2,569	2,225	2,209	1,733	1,804
057-0039	TECO Big Bend Station	35	9,158	10,907	11,157	7,315	6,213
	<b>Total Annual SO<sub>2</sub> E</b>	<b>Emissions (tons):</b>	30,469	33,198	29,929	24,989	23,389

Table 1: Annual SO<sub>2</sub> emissions from the largest sources in Hillsborough and Polk counties.

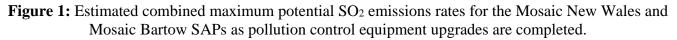
This downward trend in SO<sub>2</sub> emissions is projected to continue into the foreseeable future. Emissions are expected to decrease at the TECO Polk Power Station due to an increase in the utilization of natural gas. Upgrades to the flue gas desulfurization equipment at the Lakeland Electric McIntosh facility have already yielded very large reductions. At Mosaic New Wales and Mosaic Bartow, the catalyst upgrades will result in substantial reductions of actual and allowable SO<sub>2</sub> emissions. Once the emissions limits for these two facilities are effective, the potential to emit (PTE) will be just 4,774 tons per year (tpy) at Mosaic New Wales and 4,818 tpy at Mosaic Bartow. This marks a significant 55% reduction at Mosaic New Wales compared to the 2014 PTE of 10,750 tpy.

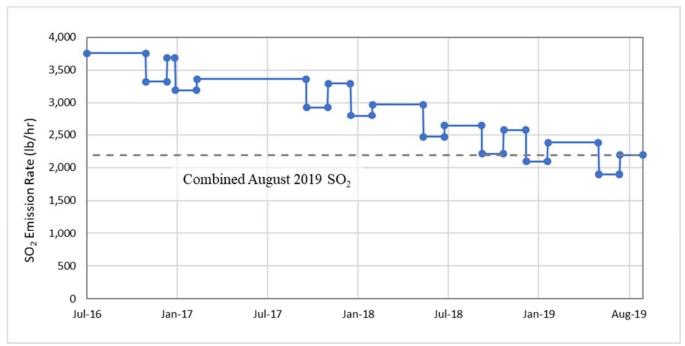
It is also important to observe that the reductions detailed in **Table 1** above do not account for the fact that Mosaic New Wales and Mosaic Bartow operate well below their maximum PTE. Historically, Mosaic New Wales has operated at approximately 75% of capacity and Mosaic Bartow has operated at approximately 81% of capacity (in tons of sulfuric acid produced per year). In short, actual emissions are significantly lower than the PTE, as show in **Table 2**.

Mosaic New Wales Unit	Percent of Total Hours Operated	Average Annual Acid Produced (tons)	Potential Annual Acid Production	Percentage of Maximum Production	Average Annual SO <sub>2</sub> Emissions (tons)	SO2 Emission Limit (lb/hr)	Annual SO <sub>2</sub> PTE (tons)	Average Percentage of PTE Emitted
SAP 1	88.65%	787,726	1,241,000	63.48%	1,292	496	2,172	59.45%
SAP 2	91.25%	921,457	1,241,000	74.25%	1,517	496	2,172	69.81%
SAP 3	92.91%	856,875	1,241,000	69.05%	1,397	496	2,172	64.32%
SAP 4	92.18%	833,342	949,000	87.81%	1,532	483	2,117	72.36%
SAP 5	87.50%	755,179	949,000	79.58%	1,394	483	2,117	65.86%
Average	90.50%			74.83%				66.36%
Mosaic Bartow Unit	Percent of Total Hours Operated	Average Annual Acid Produced (tons)	Potential Annual Acid Production	Percentage of Maximum Production	Average Annual SO <sub>2</sub> Emissions (tons)	SO2 Emission Limit (lb/hr)	Annual SO <sub>2</sub> PTE (tons)	Average Percentage of PTE Emitted
SAP 4	90.58%	775,569	949,000	81.72%	1,315	433	1,897	69.33%
SAP 5	90.20%	767,364	949,000	80.86%	1,308	433	1,897	68.94%
SAP 6	90.12%	775,569	949,000	81.72%	1,336	433	1,897	70.43%
Average	90.30%			81.44%				69.57%

Table 2: Historic utilization, production, and emissions data for Mosaic SAPs 2012-2016.

As the upgrades to pollution control equipment are completed at each SAP, there will be further reductions in the PTE, culminating in the August 31, 2019 effective date for the emissions caps at Mosaic New Wales and Mosaic Bartow. Historic utilization rates are expected to remain constant, with each facility producing somewhere between 75% and 80% of its maximum sulfuric acid production capacity. Between January 2017 and August 2019, Mosaic has estimated the maximum potential emissions rates of SO<sub>2</sub> from these units will decline as shown in **Figure 1**:





The PTE is reduced in a step-wise function as the catalyst in each SAP is upgraded. **Figure 1** reflects an estimated six-week shutdown for each SAP as the work is completed. These phased reductions in the maximum potential emissions rate conclude in August 2019 when the combined total potential emissions rate for the two facilities reaches 2,190 lb/hr (1,090 lb/hr at New Wales and 1,100 lb/hr at Bartow).

A calculation of the declining PTE of these two facilities is shown in **Table 3**. In 2016, the SAPs at Mosaic New Wales and Mosaic Bartow emitted a combined 11,192 tons of SO<sub>2</sub> (7,422 tons at Mosaic New Wales and 3,770 at Mosaic Bartow) with a PTE of 16,490. As the upgrades are completed, the PTE declines as shown below in **Table 3**:

 Table 3: Projected combined PTE and projected actual emissions for Mosaic New Wales and Mosaic Bartow SAPs 2017-2020.

	2016	2017	2018	2019	2020	
PTE (tons)	16,490	14,354	11,710	9,632	9,618	
Projected Actuals (tons)	11,192 <sup>a</sup>	10,765 <sup>b</sup>	8,783 <sup>b</sup>	7,224 <sup>b</sup>	7,214 <sup>b</sup>	
a. 2016 data retrieved from the facilities' annual operating reports.						
b. 2017-2020 data projected based on historic operating practices (i.e., 75% of PTE).						

The projected actual emissions are based on the data in **Table 2**, which demonstrate that Mosaic New Wales and Mosaic Bartow emit between 60% and 75% of each facility's total PTE. The Department used a conservative utilization factor of 75% to estimate the projected actual emissions for 2017 through 2020.<sup>9</sup>

When these reductions in potential emissions are combined with historic utilization rates and historic actual emissions as a fraction of potential emissions (i.e. through the combined effect of the actions already taken, emissions reductions already achieved, and actual operating conditions), it becomes evident that emission reductions at Mosaic New Wales and Mosaic Bartow are already progressively reducing the likelihood of a violation of the 2010 SO<sub>2</sub> NAAQS. In addition, the physical extent of property owned by Mosaic has increased, and areas where elevated SO<sub>2</sub> levels may occur are expected to be confined to Mosaic-owned property beginning in 2018.

 $<sup>^{9}</sup>$  This 75% actual emissions factor is further supported by data from the Mosaic Riverview facility, which has completed upgrades at all three of the facility's SAPs and is meeting the 575 lb/hr three-unit cap that was part of Florida's SO<sub>2</sub> nonattainment area SIP for Hillsborough County. In 2016, the Mosaic Riverview facility emitted 1,803 tons of SO<sub>2</sub>, which is approximately 71% of the facility's PTE (2,518 tons per year).

#### **SO<sub>2</sub> Emissions Limits – Construction Permits**

The following air construction permits issued to Mosaic New Wales and Mosaic Bartow impose new  $SO_2$  emissions caps that are sufficient to attain and maintain the 2010  $SO_2$  NAAQS in the area around Mosaic New Wales in Hillsborough and Polk counties.

#### 1. New Wales Permit

The new SO<sub>2</sub> emissions cap imposed by the New Wales Permit will require physical and operational changes to the five SAPs, which are the largest SO<sub>2</sub> emitting units at the site. These SAPs are sulfur burning, double conversion, and double absorption plants of Leonard-Monsanto design. Sulfur is burned with dried atmospheric oxygen to produce SO<sub>2</sub>. The SO<sub>2</sub> is then catalytically oxidized to sulfur trioxide (SO<sub>3</sub>) over a catalyst bed. The SO<sub>3</sub> is then absorbed in sulfuric acid (H<sub>2</sub>SO<sub>4</sub>). The remaining SO<sub>2</sub>, not previously oxidized, is passed over a final converter bed of catalyst and the SO<sub>3</sub> produced is then absorbed in H<sub>2</sub>SO<sub>4</sub>. Control of SO<sub>2</sub> emissions is achieved primarily through the chemical process itself.

Currently, a double conversion, double absorption plant efficiently converts SO<sub>2</sub> to SO<sub>3</sub>, then SO<sub>3</sub> reacts in a mixture of water and H<sub>2</sub>SO<sub>4</sub> to produce more H<sub>2</sub>SO<sub>4</sub>. In a double absorption system, the conversion efficiency from SO<sub>2</sub> to SO<sub>3</sub> is at least 99.7%. All five SAPs currently use vanadium and/or cesium catalyst in the converters. Sulfuric acid mist (SAM) emissions are controlled using high efficiency acid mist eliminators (demister pads) or impaction-type glass fiber collection devices.

To reduce SO<sub>2</sub> emissions at the five SAPs, Mosaic will replace the vanadium catalyst in each unit with a more efficient catalyst. The new catalysts will allow for more SO<sub>2</sub> to be captured for process purposes rather than emitted to the atmosphere. These changes will allow Mosaic to meet the much more stringent SO<sub>2</sub> emissions cap for these units. On average, at maximum production (i.e., all five SAPs in operation), SO<sub>2</sub> emissions will be reduced by over 55%. Under these conditions the production-based emissions limits at the five sulfuric acid plants of 3.5 and 4 lbs SO<sub>2</sub>/ton of 100% H<sub>2</sub>SO<sub>4</sub> are effectively lowered to 1.6 & 1.8 lbs SO<sub>2</sub>/ton of 100% H<sub>2</sub>SO<sub>4</sub>, respectively. This is approximately equivalent to an overall SO<sub>2</sub> reduction of 5,930 tons per year (tpy) at maximum capacity. All five SAPs currently have SO<sub>2</sub> CEMS installed for compliance purposes, and Mosaic is required to submit compliance reports to the Department.

Mosaic's catalyst upgrades will be conducted in five phases, as outlined in Table 4 below.

<b>Scheduled Project</b>	Affected Unit	Anticipated Completion Date	<b>Permitted Completion Date</b> <sup>10</sup>
Catalyst Upgrade	SAP 2	Completed in January 2017	Completed January 2017
Catalyst Upgrade	SAP 1	January 2018	March 31, 2018
Catalyst Upgrade	SAP 3	June 2018	August 31, 2018
Catalyst Upgrade	SAP 4	January 2019	March 31, 2019
Catalyst Upgrade	SAP 5	June 2019	August 31, 2019

 Table 4: Mosaic New Wales SO2 reduction project schedule.

#### 2. Bartow Permit

The new SO<sub>2</sub> emissions cap imposed by the Bartow Permit will require physical and operational changes to the three SAPs, the largest SO<sub>2</sub> emitting units on the site. These SAPs are sulfur burning, double conversion, and double absorption plants of Leonard-Monsanto design. Sulfur is burned with

<sup>&</sup>lt;sup>10</sup> See Air Construction Permit No. 1050059-101-AC, issued by the Florida Department of Environmental Protection on January 4, 2017.

dried atmospheric oxygen to produce SO<sub>2</sub>. The SO<sub>2</sub> is then catalytically oxidized to SO<sub>3</sub> over a catalyst bed. The SO<sub>3</sub> is then absorbed in H<sub>2</sub>SO<sub>4</sub>. The remaining SO<sub>2</sub>, not previously oxidized, is passed over a final converter bed of catalyst and the SO<sub>3</sub> produced is then absorbed in H<sub>2</sub>SO<sub>4</sub>. Control of SO<sub>2</sub> emissions is achieved primarily through the chemical process itself.

Currently, a double conversion, double absorption plant efficiently converts  $SO_2$  to  $SO_3$ , then  $SO_3$  reacts in a mixture of water and  $H_2SO_4$  to produce more  $H_2SO_4$ . In a double absorption system, the conversion efficiency from  $SO_2$  to  $SO_3$  is at least 99.7%. All three plants currently use a vanadium catalyst in the converters. SAM emissions are controlled using high efficiency acid mist eliminators (demister pads) or impaction-type glass fiber collection devices.

To reduce SO<sub>2</sub> emissions at the three SAPs, Mosaic will replace the vanadium catalyst in each unit with a more efficient catalyst. The new catalysts will allow for more SO<sub>2</sub> to be captured for process purposes rather than emitted to the atmosphere. These changes will allow Mosaic to meet the much more stringent SO<sub>2</sub> emissions cap for these units. On average, at maximum production (i.e., all three SAPs in operation), SO<sub>2</sub> emissions will be reduced by over 15%. Under these conditions the production-based emissions limits at the 3 sulfuric acid plants of 4 lbs SO<sub>2</sub>/ton of 100% H<sub>2</sub>SO<sub>4</sub> are effectively lowered to 3.4 lbs SO<sub>2</sub>/ton of 100% H<sub>2</sub>SO<sub>4</sub>. This is equivalent to approximately an overall 876 tpy SO<sub>2</sub> reduction at maximum capacity. All three SAPs currently have SO<sub>2</sub> CEMS installed for compliance purposes, and Mosaic is required to submit compliance reports to the Department.

Mosaic's catalyst upgrades will be conducted in three phases, as outlined in Table 5 below.

Scheduled Project	Affected Unit	Anticipated Completion Date	Permitted Completion Date
Catalyst Upgrade	SAP 4	Completed in October 2016	December 31, 2017 <sup>11</sup>
Catalyst Upgrade	SAP 6	October 2017	June 30, 2018 <sup>12</sup>
Catalyst Upgrade	SAP 5	October 2018	Not yet permitted.

 Table 5: Mosaic Bartow SO2 reduction project schedule.

<sup>&</sup>lt;sup>11</sup> See Air Construction Permit No. 1050046-048-AC, issued by the Florida Department of Environmental Protection on September 30, 2016.

<sup>&</sup>lt;sup>12</sup> See Air Construction Permit No. 1050046-049-AC, issued by the Florida Department of Environmental Protection on July 14, 2017.

#### **SO<sub>2</sub> Emissions Limits – Dispersion Modeling**

The Department utilized air dispersion modeling to demonstrate that the SO<sub>2</sub> emissions caps imposed by the New Wales permit and the Bartow permit, once effective, will allow for attainment and maintenance of the 2010 SO<sub>2</sub> NAAQS in the area around Mosaic New Wales in Hillsborough and Polk counties. As previously mentioned, this modeling demonstration was performed in compliance with all applicable EPA rules and guidance including Appendix W and the SO<sub>2</sub> SIP Guidance.

#### 1. Model Selection

EPA recommends the use of the American Meteorological Society/Environmental Protection Agency Regulatory Modeling System (AERMOD), including the pre-processing programs AERMET, AERMINUTE, AERMAP, and AERSURFACE, for all regulatory modeling of inert pollutants in the near field.<sup>13</sup> Accordingly, the Department utilized the latest version of AERMOD (v.16216r) using the regulatory default options to analyze the impact of the modified facilities on the ambient SO<sub>2</sub> concentrations in the area around Mosaic New Wales.

#### 2. Modeled Facilities

Mosaic New Wales is by far the largest source of SO<sub>2</sub> in Polk County but there are a variety of smaller nearby SO<sub>2</sub> sources in Polk County and adjacent Hardee, Manatee, and Hillsborough counties. Appendix W states, and the SO<sub>2</sub> SIP Guidance reiterates, that the number of sources to explicitly model should be small except in unusual cases.<sup>14</sup> An analysis of emissions data and spatial proximity was performed for all nearby sources to determine which sources to include in the modeling demonstration. All sources within 20 km of the primary facility that had 2014 SO<sub>2</sub> emissions of at least 100 tons were included. All other sources within 35 km were then subjected to a widely used screening procedure known as 20d. This method suggests that if a source's annual emissions in tons (Q) is less than its distance from the primary source in kilometers (d) multiplied by 20, then it is unlikely to have a significant concentration gradient in the area of concern. Finally, for all sources not already identified for inclusion, the Department considered emissions data, stack parameters, and spatial proximity (both to other sources and the background monitor), and used professional judgement to determine whether they should be included.

The Department determined that Mosaic Bartow, Mosaic's South Pierce facility and Tampa Electric Company's Polk Power Station (TECO Polk) are the only other sources that have the potential to cause a significant concentration gradient in the area of interest (**Figure 2**). All other sources in the area (**Table 6**) are represented in the added monitored background concentrations discussed in **Section 10**. While the Lakeland Electric C.D. McIntosh Jr. Power Plant (Lakeland McIntosh), Tampa Electric Company Big Bend Station (TECO Big Bend) and Mosaic Riverview facilities, all more than 30 km away, are technically above the 20d threshold, they were not explicitly included in the modeling demonstration. The monitor used to develop the modeled background concentrations is well placed to fully represent their emissions in the model. This is discussed further in **Section 10** below.

 $<sup>^{13}</sup>$  See SO2 SIP Guidance, Appendix A, Section 3.

<sup>&</sup>lt;sup>14</sup> See SO<sub>2</sub> SIP Guidance, Appendix A, Section 5.1.

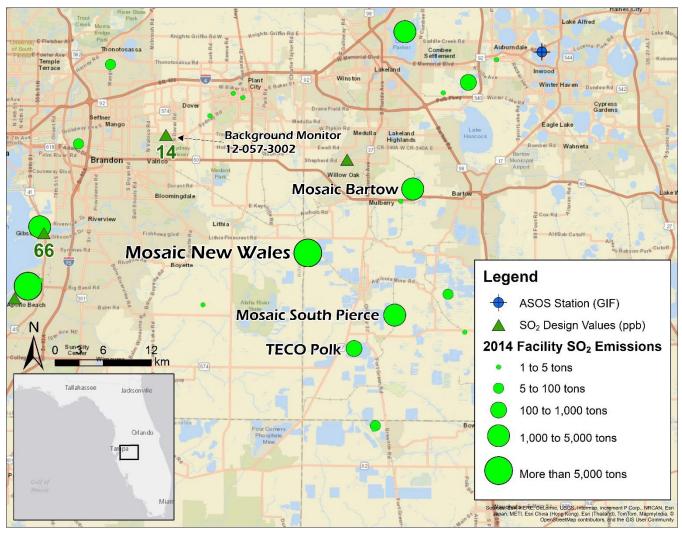


Figure 2: 2014 SO<sub>2</sub> emissions sources greater than one ton, in and around Mosaic New Wales.

Facility ID	Facility Name	Distance from Mosaic New Wales (km) (d)	20d	2014 SO <sub>2</sub> Emissions (tons) (Q)	Q > 20d
105-0059	Mosaic Fertilizer New Wales <sup>a,b</sup>	0	0	7,126.50	Yes
105-0055	Mosaic Fertilizer South Pierce <sup>a</sup>	13	260	1,731.77	Yes
105-0233	TECO Polk Power Station <sup>a</sup>	13	260	1,245.17	Yes
105-0046	Mosaic Fertilizer Bartow <sup>a,b</sup>	16	320	4,045.72	Yes
105-0234	Duke Hines Energy Complex	18	360	23.72	No
049-0340	Seminole Electric Midulla Station	23	460	5.84	No
105-0216	Wheelabrator Ridge Energy	30	600	213.77	No
105-0004	Lakeland Electric McIntosh <sup>b</sup>	30	600	2,156.63	Yes
057-0261	Hillsborough Resource Recovery	32	640	13.89	No
057-0008	Mosaic Fertilizer Riverview	34	680	2,209.13	Yes
057-0039	TECO Big Bend Station <sup>b</sup>	35	700	11,156.71	Yes
1	ly modeled facility. pplicable facility.				

#### 3. Meteorological Input Data

Florida has a relatively dense network of high-quality National Weather Service (NWS) Automated Surface Observing System (ASOS) stations for use in air dispersion modeling demonstrations. Hourly meteorological surface observations for 2012-2016 from the nearest representative NWS ASOS station at Winter Haven Municipal Airport (GIF) were processed with AERMET v.16216. The raw data were retrieved from the National Climatic Data Center's (NCDC) file transfer protocol site in the standard integrated surface hourly data format (ISHD) along with the TD-6405 ASOS 1-minute wind data. Upper air parameters were derived from twice daily radiosonde observations (RAOB) from the nearest NWS atmospheric sounding location in Ruskin, Florida (TBW) downloaded from the National Oceanic and Atmospheric Administration's (NOAA) Earth System Research Laboratory (ESRL) website. Missing 12Z soundings were filled with archived modeled soundings from NOAA's Air Resources Laboratory (ARL) website prior to processing in AERMET.

Default options and settings were used when processing AERMET including the following:

- ASOS1MIN Include ASOS 1-minute wind data processed by AERMINUTE v.14337
- THRESH\_1MIN 0.5 Minimum wind speed threshold: 0.5 m/s
- METHOD WIND\_DIR RANDOM Wind directions are randomized to correct rounding
- NWS\_HGT WIND 10 Sets ASOS anemometer height to 10 m
- METHOD STABLEBL ADJ\_U\* Adjusts the surface friction velocity under low wind, stable conditions to avoid overprediction errors.

EPA has established criteria for the use of meteorological data for modeling purposes that states that meteorological data should be 90% complete on a quarterly basis.<sup>15</sup> The 2012-2016 GIF dataset satisfies this completeness requirement.

#### **3.1.** Surface Characteristics

AERMET requires information about the surface characteristics of the land surrounding the meteorological station as inputs to calculate realistic planetary boundary layer profiles among other things. Estimates of the albedo (r), Bowen ratio ( $B_0$ ), and surface roughness length ( $z_0$ ) are typically developed using the recommended AERMET preprocessing program AERSURFACE v.13016.

#### 3.1.1. 1992 NLCD Correction

AERSURFACE calculates r, B<sub>o</sub>, and z<sub>o</sub> based on the 1992 National Land Cover Dataset (NLCD) using a set of assumptions for each of the 21 land cover types in the dataset. However, there are several known issues with this approach.<sup>16</sup> In the 25 years since the imagery used in the 1992 NLCD was developed, significant changes in land use have and continue to occur, decreasing the accuracy of the dataset as time passes. In addition, the technology used to develop the dataset is outdated compared to modern equipment and methods. These issues often necessitate a more thorough, hands-on process to estimate surface characteristics more accurately for input to AERMET.

Recognizing these issues, ERM reviewed the 1992 NLCD around the GIF ASOS station and determined that indeed there were many misinterpreted pixels within one km of the station as seen in **Figure 3** and

<sup>&</sup>lt;sup>15</sup> Office of Air Quality Planning and Standards, U.S. Environmental Protection Agency, EPA-454/R-99-005, *Meteorological Monitoring Guidance for Regulatory Modeling Applications*, (February 2000).

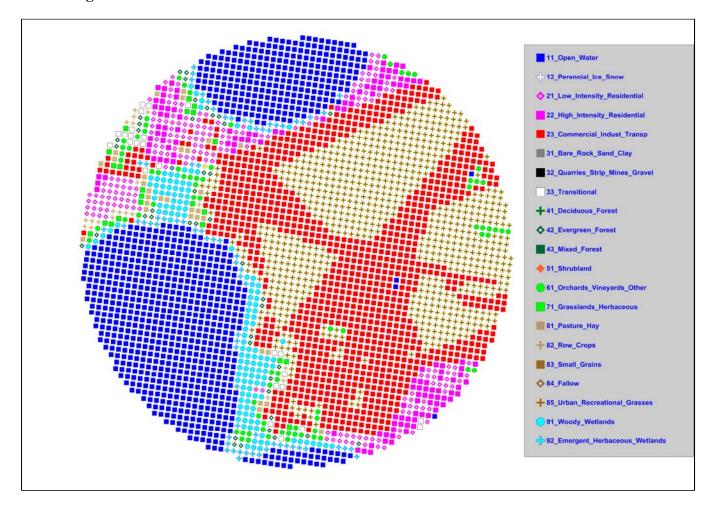
<sup>&</sup>lt;sup>16</sup> Brode, Roger, Office of Air Quality Planning and Standards, U.S. Environmental Protection Agency, AERSURFACE Update, 10<sup>th</sup> Conference on Air Quality Modeling, March 13, 2012, RTP, North Carolina. https://www3.epa.gov/scram001/10thmodconf/presentations/1-8-Brode\_10thMC\_AERSURFACE\_Update\_03-13-2012.pdf

**Figure 4**. The recommended approach for calculating r and  $B_0$  is to use the geometric mean over a 10 km by 10 km domain centered on the meteorological site. For  $z_0$ , an inverse-distance weighted geometric mean of one km upwind of the site should be used. Since EPA has determined that the relationship between the surface roughness upwind of the measurement site and the measured wind speeds is generally the most important consideration for surface characteristics input to AERMET, ERM limited their review to the one km radius required to calculate  $z_0$  rather than the full 10 km domain for r and  $B_0$ .<sup>17</sup> ERM then corrected the 1992 NLCD on a pixel-by-pixel basis with the resulting dataset depicted in **Figure 5**.

**Figure 3:** One-km radius around the ASOS Station at the Winter Haven Municipal Airport with imagery from February 11, 2017.



<sup>&</sup>lt;sup>17</sup> Office of Air Quality Planning and Standards, U.S. Environmental Protection Agency, *AERMOD Implementation Guide*, August 3, 2015, available at: https://www3.epa.gov/ttn/scram/7thconf/aermod\_implmtn\_guide\_3August2015.pdf



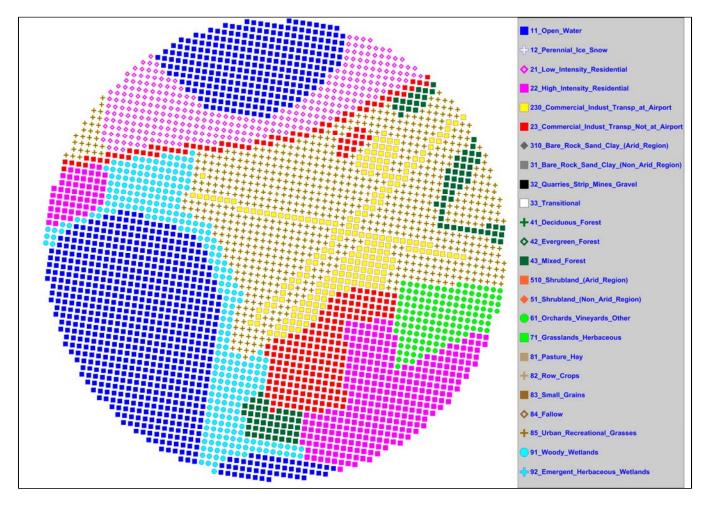


Figure 5: Corrected land cover classification within one km of the GIF ASOS station.

#### 3.1.2. Precipitation Data Refinement

Another input to AERSURFACE is an annual moisture level classification based on precipitation. EPA guidance suggests classifying each year as wet, dry, or average by comparing the annual precipitation to the most recent 30-year climatological record at the site because the Bowen ratio is dependent upon surface moisture and precipitation patterns. ERM went a step further and classified each *month* as wet, dry, or average using the same method. The resulting array of classifications is shown below in **Table 7**.

Month	2012	2013	Year 2014	2015	2016
January	Dry	Dry	Average	Dry	Wet
February	Wet	Dry	Wet	Wet	Average
March	Dry	Average	Wet	Average	Average
April	Average	Wet	Wet	Wet	Dry
May	Average	Wet	Wet	Dry	Average
June	Wet	Wet	Dry	Dry	Average
July	Dry	Wet	Wet	Average	Dry
August	Average	Dry	Average	Wet	Average
September	Wet	Wet	Wet	Dry	Wet
October	Average	Dry	Dry	Dry	Average
November	Dry	Average	Wet	Wet	Dry
December	Average	Dry	Average	Average	Wet

**Table 7:** Monthly precipitation classification based on the most recent 30-year climatological average for the Winter Haven Municipal Airport.

#### 3.1.3. Monthly Seasonal Calculations

The seasonal changes in foliage influence surface characteristics. As such, AERSURFACE requires input on the temporal occurrence of seasons for the study area. The subtropical climate of Polk County differs from the default assumptions in AERSURFACE, so the Department has developed a more accurate set of monthly seasonal classifications as detailed in **Table 8**.

Month	Seasonal Classifica	tion
Month	<b>AERRSURFACE Default</b>	Polk County Actual
January	Late Autumn/Snowless Winter	Autumn
February	Late Autumn/Snowless Winter	Autumn
March	Transitional Spring	Transitional Spring
April	Transitional Spring	Transitional Spring
May	Transitional Spring	Midsummer
June	Midsummer	Midsummer
July	Midsummer	Midsummer
August	Midsummer	Midsummer
September	Autumn	Midsummer
October	Autumn	Autumn
November	Autumn	Autumn
December	Late Autumn/Snowless Winter	Autumn

#### **3.1.4.** Surface Characteristic Calculations

Finally, ERM used the updated land cover dataset, the refined precipitation data, and the monthly seasonal classifications to calculate estimates of r,  $B_0$ , and  $z_0$  using the same formulas contained within AERSURFACE. The calculations of  $z_0$  were performed in 12 30-degree sectors around the meteorological site. The values were then input to AERMET using the SITE\_CHAR keyword on the stage 3 input files.

#### 3.2. Site Representativeness

The surface characteristics were estimated for the area around Mosaic New Wales and the GIF ASOS station using the basic AERSURFACE approach without the updated land cover data so that a comparison could be done to determine if the meteorological data recorded at GIF are representative of the meteorological conditions in the modeling domain. The resulting average surface characteristics at both sites are similar and are summarized in **Table 9**. In addition, the airport is just 39 km northeast of Mosaic New Wales, the land in between is generally flat, and both areas have similar topography. Based on this analysis, the GIF meteorological dataset is considered to be representative of the domain for this modeling demonstration.

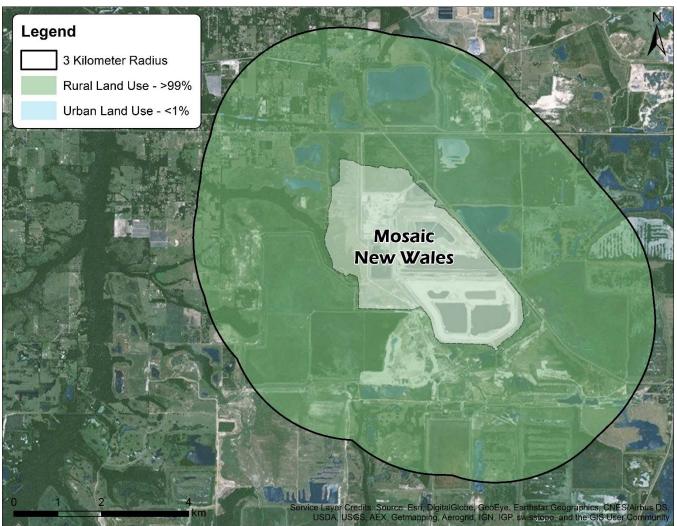
Location	Albedo	<b>Bowen Ratio</b>	Surface Roughness (z <sub>0</sub> )
Winter Haven Municipal Airport	0.15	0.40	0.042
Mosaic New Wales	0.17	0.49	0.181

**Table 9:** Average surface characteristics from AERSURFACE for Polk County.

#### 4. Rural/Urban Determination

AERMOD contains different dispersion coefficients for rural and urban settings. Appendix W outlines two methods for determining whether the area should be considered rural or urban. The Department chose the land-use classification approach employing Auer's method.<sup>18</sup> The Auer method requires an analysis of the land use within a 3-km radius around a facility to determine whether most the land is classified as rural or urban. If more than fifty percent of the area consists of Auer land-use industrial, commercial, or residential land types, then urban dispersion coefficients are used in the model; otherwise, rural dispersion coefficients are used. As shown in **Figure 6** below, rural land use constitutes essentially the entire 3-km radius around Mosaic New Wales.

<sup>&</sup>lt;sup>18</sup> Auer, Jr., A.H. "Correlation of Land Use and Cover with Meteorological Anomalies," Journal of Applied Meteorology, 17:636-643 (1978).



#### Figure 6: Land use classification around Mosaic New Wales.

#### 5. Ambient Air Boundary

Ambient air is defined in 40 CFR 50.1(e) as "that portion of the atmosphere, external to buildings, to which the general public has access." The NAAQS are only applicable in ambient air. Therefore, modeling receptors are not placed within the ambient air boundary (fence line) of the primary facility. The fence line used in the initial DRR submittal for Mosaic New Wales constitutes the existing boundary. As a part of the upgrades at the facility, Mosaic is improving its fence line on property already owned by the company to deter unauthorized trespassing. A ground survey was completed to establish the location of physical barriers sufficient to preclude access to the general public and to determine where additional fencing will need to be constructed.

The entire proposed fence line is fully contained within contiguous property owned and controlled by Mosaic. In most areas there is a buffer of a kilometer or more of Mosaic-owned land between any public roads or private residences and the proposed fenceline. This buffer is itself generally impassable and the entire area is highly remote, reducing the likelihood that anyone would ever encounter the actual fence line.

Mosaic provided to the Department the map in **Figure 7** and photographs corresponding to the numbers to document these barriers and construction sites. This information is included as **Appendix A**. The existing physical barriers include densely vegetated ditches and canals with steep banks, forested and

herbaceous wetlands with dense vegetation and standing water, deep water industrial ponds, and densely vegetated uplands as detailed in **Table 10** below. Fencing is being constructed in any area that lacks a realistically impenetrable natural barrier. The Department concurs with Mosaic's evaluation and proposed work. All work on the fencing will be completed by August 2019. It should be noted that this fence line differs from the fence line submitted to EPA on June 23, 2017, due to a recent land acquisition by Mosaic.

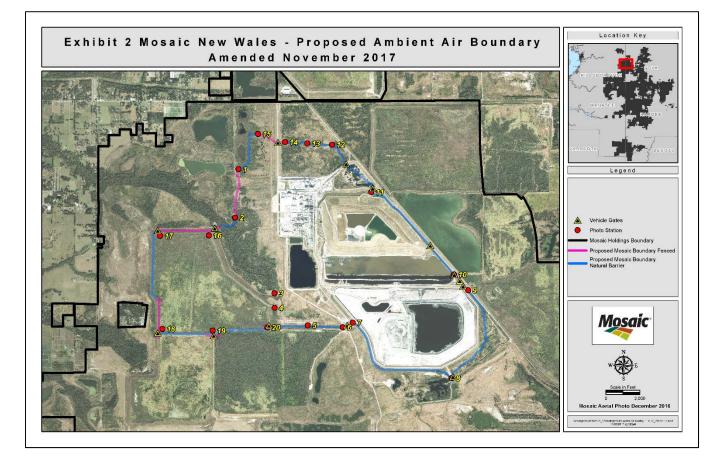


Figure 7: Mosaic New Wales Proposed Ambient Air Boundaries.

Section	Description
1 – 2	New fencing to be installed.
2 – 16	Combination of new fencing and areas of thick vegetation and swamp.
16 – 17	Combination of new fencing and the crest of a steep 12 m berm along the outside edge of a
17 - 18	clay settling area that consists of heavily vegetated swampland.
18 – 19	Raised berm through two separate clay settling areas surrounded by heavily vegetated
19 - 20	swampland.
20 - 5	Combination of new fencing and the crest of a 10 m berm along the inside edge of a clay
5 - 6	settling area consisting of heavily vegetated swampland.
6 – 7	New fencing and vehicle gate to be installed.
7 - 8	Base of a 60 m gypsum stack with a 10 m wide, water-filled ditch.
8 – 9	Water-filled retention/industrial pond.
9 – 10	New fencing and vehicle gates to be installed.
10 - 11	Two 60 m gypsum stacks and water-filled retention/industrial ponds along raised railway.
11 – 12	Water-filled retention/industrial pond.
12 – 13	Hanvily vagatated swampland
13 – 14	Heavily vegetated swampland.
14 – 15	New fencing and vehicle gate to be installed.
15 – 1	Heavily vegetated swampland.

**Table 10:** Plant boundary descriptions corresponding to numbered segments in Figure 7.

#### 6. Terrain Elevations

Terrain elevations were determined using the AERMOD terrain preprocessor AERMAP v.11103. AERMAP extracted elevations and hill heights for all sources, buildings, and receptors from the United States Geological Survey (USGS) National Elevation Dataset (NED) with a 10-m horizontal resolution.

#### 7. Receptor Placement

According to EPA's March 2011 Memo Additional Clarification Regarding Application of Appendix W Modeling Guidance for the 1-hour NO<sub>2</sub> National Ambient Air Quality Standard, it is expected that the distance from the source to the area of the maximum ground-level 1-hour impact of SO<sub>2</sub> will be approximately 10 times the source release height.<sup>19</sup> Based on this guidance, the Department developed a uniform method for receptor grid placement for all DRR sources in Florida. As a conservative approach, a dense grid of receptors was placed from the primary facility's tallest stack (if multiple stacks are the tallest, the most centrally located was chosen) to the greater of 20 times the tallest stack height at the primary facility or 2500 m. Receptor density then decreased in 2500 m intervals. Receptors located within Mosaic New Wales's fence line were removed and receptors were placed with 50 m spacing along the fence line. Receptors were included in all areas of ambient air within 7.5 km of Mosaic New Wales. The receptor grid used is described below in **Table 11** and **Figure 8**.

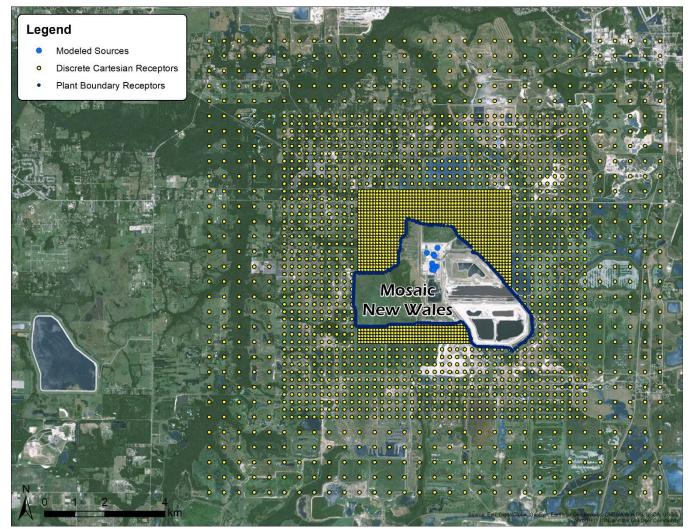
It should be noted that ERM used a subset of this grid focused on the area of highest concentration to decrease model runtimes. This did not have an impact on the results because the area of highest concentration near the Mosaic New Wales fence line was in an area of dense receptor placement in all model runs.

<sup>&</sup>lt;sup>19</sup> Applicability of Appendix W Modeling Guidance for the 1-hr NO<sub>2</sub> National Ambient Air Quality Standard. Tyler Fox Memorandum dated June 28, 2010, Office of Air Quality Planning and Standards, U.S. Environmental Protection Agency Research Triangle Park, North Carolina 27711, available at: https://www3.epa.gov/scram001/guidance/clarification/ClarificationMemo\_AppendixW\_Hourly-NO2-NAAQS\_FINAL\_06-28-2010.pdf.

Receptor Grid Parameter	Value/Description
Description of Unit at Grid Center	SAP 2
Unit UTM Zone	17N
Unit UTM Easting (m)	396,550.77
Unit UTM Northing (m)	3,078,958.33
Actual Stack Height (m)	60.96
Expected Distance to Max Concentration (m)	610
20 Times Stack Height (m)	1,219
100 m Receptor Spacing - Extent from the Origin (m)	2,500
250 m Receptor Spacing - Extent from the Origin (m)	5,000
500 m Receptor Spacing - Extent from the Origin (m)	7,500
Plant Boundary Receptor Spacing (m)	50
Total Receptors	3,426

 Table 11: Modeling demonstration receptor grid description.

Figure 8: Receptor grid placement for the dispersion modeling demonstration.



#### 8. Building Downwash

Building downwash effects on emitted plumes were simulated using the Plume Rise Model Enhancements (PRIME) algorithm v.04274 in AERMOD. PRIME predicts concentrations in both the near and far wake regions, with the plume mass captured by the near wake treated separately from the uncaptured primary plume, and reemitted to the far wake as a volume source. 60 significant structures onsite at Mosaic New Wales were included in the downwash analysis. Direction-specific downwash parameters for all stacks at Mosaic New Wales were calculated and input to AERMOD by EPA's Building Profile Input Program for PRIME (BPIPPRM).

#### 9. Modeled Source Parameters

The Department modeled all sources using their maximum permitted, short-term emissions rates. The stack heights for all units are less than or equal to the good engineering practice (GEP) height for each.<sup>20</sup> A variety of small and/or intermittent emissions sources at the modeled facilities, including fire pumps and emergency generators, were not included.<sup>21</sup>

#### 9.1. Mosaic New Wales Modeled Units

All significant sources of SO<sub>2</sub> at Mosaic New Wales were included in the modeling demonstration. The new SO<sub>2</sub> emissions cap for the five SAPs will limit the total emissions from these units in aggregate to no more than 1,090 lb/hr on a 24-hour average. However, each individual unit retains its current permitted emissions limit. A summary of the modeled stack parameters and individual unit limits for Mosaic New Wales is presented below in **Table 12**.

Unit Description	Stack Height (m)	Stack Diameter (m)	Exit Velocity (m/s)	Exit Temp (K)	SO <sub>2</sub> Emissions Rate (lb/hr)
No. 1 SAP	60.96	2.59	15.24	349.82	496
No. 2 SAP	60.96	2.59	15.24	349.82	496
No. 3 SAP	60.96	2.59	15.24	349.82	496
No. 4 SAP	60.66	2.59	15.24	349.82	483.33
No. 5 SAP	60.66	2.59	15.24	349.82	483.33
No. 1 DAP	40.54	2.13	14.93	333.60	0.016
No. 2 DAP	52.13	1.83	17.97	336.30	0.04
GMAP Plant	40.55	1.83	33.42	355.80	0.02
Sulfur Handling	12.20	1.00	1.00	330.00	2.80
AFI Plant	52.44	2.44	20.22	347.40	0.079

 Table 12: Mosaic New Wales units' modeling parameters.

#### 9.2. Mosaic South Pierce Modeled Units

Mosaic South Pierce is a smaller phosphate fertilizer manufacturing plant with just two SAPs on site. This facility is also in the process of reducing SO<sub>2</sub> emissions by upgrading the catalyst in the two SAPs. Although these units do not have new permitted limits, the upgrades occurring in 2018 will drastically reduce actual SO<sub>2</sub> emissions from the facility. Therefore, including these units in the modeling at their

<sup>&</sup>lt;sup>20</sup> Office of Air Quality Planning and Standards, U.S. Environmental Protection Agency, EPA-450/4-80-023R, *Guideline for Determination of Good Engineering Practice Stack Height (Technical Support Document for the Stack Height Regulations) (Revised),* (June 1985).

<sup>&</sup>lt;sup>21</sup> See SO<sub>2</sub> SIP Guidance, Appendix A, Section 6.1.

current permitted emissions limits is a conservative approach. A summary of the modeled stack parameters for Mosaic South Pierce is presented below in **Table 13**.

Unit Description	Stack Height (m)	Stack Diameter (m)	Exit Velocity (m/s)	Exit Temp (K)	SO <sub>2</sub> Emissions Rate (lb/hr)
No. 4 SAP	43.89	2.74	12.10	355.37	500
No. 5 SAP	43.89	2.74	12.10	355.37	500

**Table 13:** Mosaic South Pierce units' modeling parameters.

#### 9.3. Mosaic Bartow Modeled Units

The three SAPs at Mosaic Bartow were included in the modeling demonstration. The new SO<sub>2</sub> emissions cap for the three SAPs will limit the total emissions from these units in aggregate to no more than 1,100 lb/hr on a 24-hour average. However, each individual unit retains its current permitted emissions limit. A summary of the modeled stack parameters and individual unit limits for Mosaic Bartow is presented below in **Table 14**.

Unit Description	Stack Height (m)	Stack Diameter (m)	Exit Velocity (m/s)	Exit Temp (K)	SO <sub>2</sub> Emissions Rate (lb/hr)
No. 4 SAP	60.96	2.07	18.60	355.37	433.33
No. 6 SAP	60.96	2.07	18.60	355.37	433.33
No. 5 SAP	60.96	2.07	18.60	355.37	433.33

**Table 14:** Mosaic Bartow units' modeling parameters.

#### 9.4. TECO Polk Modeled Units

TECO Polk is an electrical generating facility with a variety of SO<sub>2</sub> emissions sources. The largest source is a combined-cycle combustion turbine (CCCT) that primarily fires gasified coal (syngas). There are also four combustion turbines that were recently converted from simple-cycle units to combined-cycle units that mostly run on natural gas and a small SAP.<sup>22</sup> There is an emergency flare onsite that is only used to burn excess gas from the solid fuel gasification system during startup, shutdown, and malfunction scenarios. Following EPA guidance, this unit was not included in the modeling demonstration because it does not operate "continuous enough or frequent enough to contribute significantly to the annual distribution of daily maximum 1-hour concentrations.<sup>23</sup>" A summary of the modeled stack parameters for TECO Polk is presented below in **Table 15**.

<sup>&</sup>lt;sup>22</sup> See Air Construction Permit No. 1050233-034-AC, issued by the Florida Department of Environmental Protection on May 15, 2013.

<sup>&</sup>lt;sup>23</sup> Additional Clarification Regarding the Application of Appendix W Modeling Guidance for the l-hr NO<sub>2</sub> National Ambient Air Quality Standard. Tyler Fox Memorandum dated March 1, 2011, Office of Air Quality Planning and Standards, U.S. Environmental Protection Agency Research Triangle Park, North Carolina 27711, available at: https://www.epa.gov/sites/production/files/2015-07/documents/appwno2\_2.pdf

Unit Description	Stack Height (m)	Stack Diameter (m)	Exit Velocity (m/s)	Exit Temp (K)	SO <sub>2</sub> Emissions Rate (lb/hr)
CCCT No. 1	45.72	5.79	23.10	444.30	454.78
SAP	60.65	1.98	8.84	355.40	55.37
CCCT 2A	45.11	5.80	18.30	363.40	12.41
CCCT 2B	45.11	5.80	18.30	363.40	12.41
CCCT 2C	45.11	5.80	18.30	363.40	12.41
CCCT 2D	45.11	5.80	18.30	363.40	12.41

Table 15: TECO Polk units' modeling parameters.

#### 9.5. Modeled Emissions Rate Averaging Times

If a compliance averaging time for an emissions limit is longer than the averaging time for the applicable NAAQS (here, one hour), EPA guidance provides a method of calculating an "equivalent" longer-term emissions limit where appropriate.<sup>24</sup> EPA's suggested adjustment method suggested is to scale the longer-term average emissions limit by the ratio of each source's historic 99<sup>th</sup> percentile one-hour average emissions rate to its 99<sup>th</sup> percentile longer-term average emissions rate. The premise is that a longer-term emissions limit allows for a higher level of emissions variability than the short-term limit. It follows that a larger short-term limit must be input into the model to account for this variability. The SO<sub>2</sub> emissions limits for several of the modeled sources are based on longer-term averaging periods, so the Department undertook this adjustment and applied these ratios to all modeled scenarios (**Table 16**).

The Department performed this analysis using actual emissions data from 2012-2014 retrieved from each unit's CEMS. The upgraded catalysts in the SAPs at Mosaic New Wales and Mosaic Bartow are not expected to affect the variability in the emissions distributions from these units. As previously discussed, SO<sub>2</sub> emissions from SAPs are controlled by the process itself rather than with an add-on pollution control device. Variability in emissions for these unit types is due mainly to the operation of the unit itself, as the control device – the catalyst bed – cannot be turned off, disabled, or bypassed. Add-on SO<sub>2</sub> control devices are typically quite costly to operate and maintain, and operators will only run such devices to the extent necessary to meet emission limits in order to avoid those additional operating and maintenance costs. For SAPs, SO<sub>2</sub> is a process material rather than a byproduct, and any additional quantity of SO<sub>2</sub> captured and converted to sulfuric acid is product. Operators are, therefore, incentivized to run these units in the most efficient manner possible to increase the rate of return and minimize lost product (i.e., to minimize SO<sub>2</sub> emissions released through the stack). Catalysts are replaced in each unit on a three-year rotating cycle to maintain the efficiency of the conversion process and minimize SO<sub>2</sub> emissions.

 $<sup>^{24}</sup>$  See SO $_2$  SIP Guidance, Section V.D.2.

Unit Description	99 <sup>th</sup> Percentile Rate (lb/hr)		Ratio	Permitted Limit (lb/hr)	Equivalent Limit (lb/hr)
	1-hour Lor			Linnt (10/111)	Linnt (10/111)
New Wales SAP 1	419.22	412.13	0.983	496.00 24-hr	504.58
New Wales SAP 2	444.41	436.63	0.982	496.00 24-hr	505.09
New Wales SAP 3	408.25	400.62	0.981	496.00 24-hr	505.61
New Wales SAP 4	452.58	452.14	1.00	483.30 3-hr	483.30
New Wales SAP 5	458.06	457.90	1.00	483.30 3-hr	483.30
South Pierce SAP 10	412.39	400.37	0.971	500.00 24-hr	514.93
South Pierce SAP 11	376.93	367.16	0.974	500.00 24-hr	513.35
Bartow SAP 4	408.55	393.96	0.964	433.33 24-hr	449.51
Bartow SAP 6	441.98	431.89	0.977	433.33 24-hr	443.53
Bartow SAP 5	436.55	434.88	0.996	433.33 24-hr	435.07
TECO CCCT 1	420.08	329.78	0.785	357.00 30-day	454.78
TECO Polk SAP	-	-	0.900 <sup>a</sup>	49.83 24-hr	55.37
a. No hourly data available for the	he TECO SAP. Ra	atio is a conservative estin	nate based on simil	ar units in the state.	

Table 16: Emissions variability analysis and equivalent emissions rate calculations.

#### **10. Background Concentrations**

From local monitoring data recorded at the Sydney monitor (12-057-3002) in nearby Hillsborough County, the Department developed a set of background concentrations to account for all SO<sub>2</sub> sources not explicitly modeled. As shown in **Figure 9**, the monitor is 23 km northwest of Mosaic New Wales in a rural area away from any large sources of SO<sub>2</sub> making it an ideal background monitor. Using data obtained from the Florida Air Monitoring and Assessment System (FAMAS) for the period of January 2014 through December 2016, the Department calculated a set of concentrations that vary by hour-ofday by season, as recommended in EPA's SO<sub>2</sub> SIP Guidance.<sup>25</sup>

As previously noted, there are three nearby facilities that exceeded the 20d threshold but which the Department did not explicitly model because they are well represented in the added background concentration. As detailed in **Figure 9** and **Table 17**, TECO Big Bend and Mosaic Riverview are located significantly closer to the background monitor than Mosaic New Wales. The monitor is located between Mosaic New Wales and both TECO Big Bend and Mosaic Riverview. This means that both facilities are likely impacting the monitor at higher levels than they are impacting the area around Mosaic New Wales. As seen in **Figure 10**, the emissions from these facilities are well represented in the monitoring data. **Figure 10** and **Figure 11** also show that Lakeland McIntosh produces very little, if any, impact on the monitor. Given that the monitor is approximately the same distance from Lakeland McIntosh as Lakeland McIntosh is from Mosaic New Wales, it can reasonably be assumed that the facilities decreased approximately 40% from 2014 to 2016. Thus, it is likely that the monitoring data are even further over-estimating the impact from all three of these facilities.

<sup>&</sup>lt;sup>25</sup> See SO<sub>2</sub> SIP Guidance, Appendix A, Section 8.

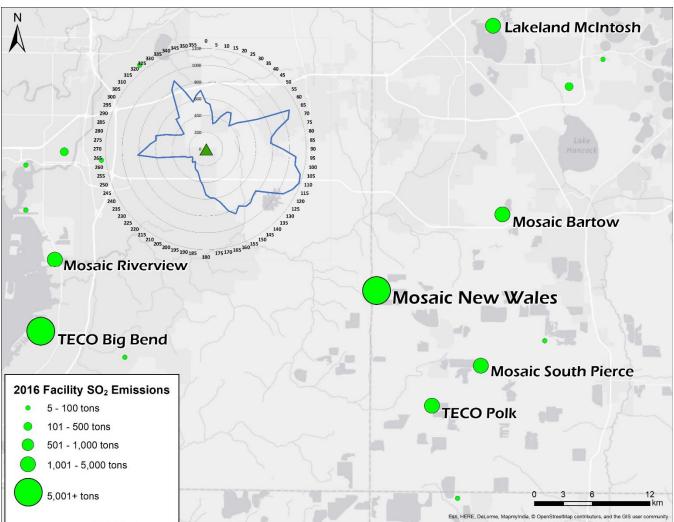
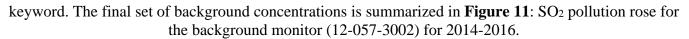


Figure 9: Location of large SO<sub>2</sub> sources in Polk and Hillsborough County relative to the background monitor (12-057-0081) and its associated 2012-2016 wind direction frequency graph.

**Table 17:** Background facility locations relative to the background monitor and Mosaic New Wales.

Facility	Distance from Monitor (km)	Upwind Direction from Monitor	Distance from Mosaic New Wales (km)	Upwind Direction from Mosaic New Wales
TECO Big Bend	25	222°	35	263°
Mosaic Riverview	20	233°	34	276°
Lakeland McIntosh	33	67°	30	24°

To avoid double-counting the emissions from the explicitly modeled sources, Appendix W recommends filtering the data to remove measurements when the wind direction could transport pollutants from Mosaic New Wales or any modeled background source. In this case, any measurement recorded when the wind direction was from 57° to 175° was removed from the background calculation as shown in **Figure 10**. The 99<sup>th</sup> percentile (2<sup>nd</sup> high) concentration for each hour by season was then averaged across the three years and the resulting array was input to AERMOD with the BACKGRND SEASHR



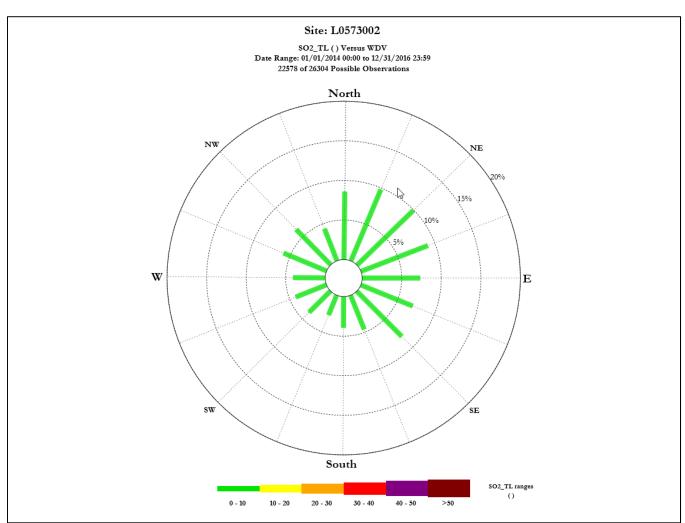


Table 18.

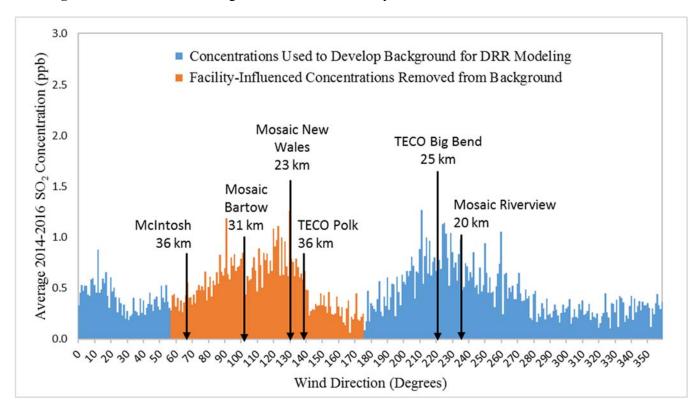


Figure 10: 2014-2016 average SO<sub>2</sub> concentrations by wind direction for monitor 12-057-3002.

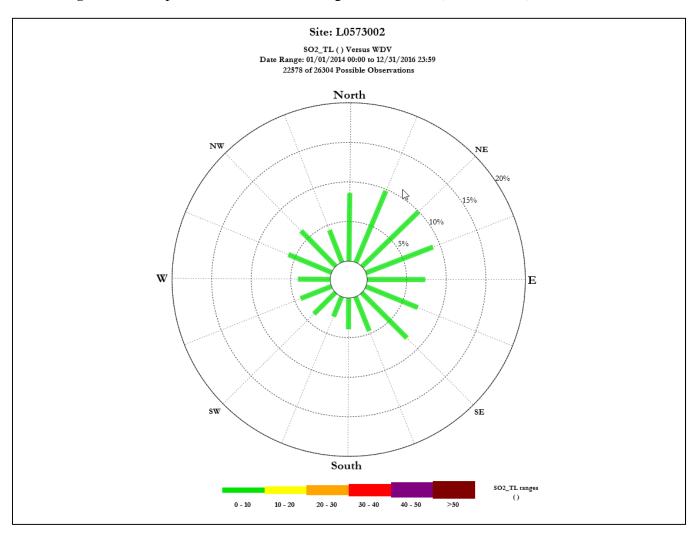


 Table 18: 2014-2016 SO2 background concentrations (ppb) by hour-of-day by season used in the modeling demonstration.

Hour	Winter	Spring	Summer	Autumn	Hour	Winter	Spring	Summer	Autumn
0:00	1.00	1.00	0.67	2.33	12:00	3.33	2.67	2.33	2.67
1:00	2.00	1.33	0.67	1.67	13:00	3.00	2.00	2.00	2.33
2:00	1.67	1.33	0.67	2.67	14:00	3.00	2.33	2.67	1.67
3:00	1.33	1.00	1.00	2.33	15:00	2.33	2.67	2.00	2.33
4:00	1.33	1.67	1.00	3.33	16:00	3.00	3.00	1.67	1.67
5:00	1.33	1.67	0.67	3.00	17:00	3.00	2.67	1.33	2.00
6:00	1.00	1.67	1.00	1.00	18:00	2.33	3.67	1.00	1.67
7:00	1.67	2.67	2.00	3.00	19:00	2.67	5.33	0.67	2.33
8:00	2.33	2.67	2.33	7.00	20:00	2.33	3.00	0.67	1.67
9:00	3.00	3.33	3.33	4.33	21:00	1.33	2.67	0.67	2.00
10:00	2.67	3.00	2.67	3.33	22:00	1.33	1.33	0.67	1.67
11:00	2.33	3.00	2.67	3.00	23:00	1.33	1.00	0.67	1.33

#### 11. Modeling Approach

Initial modeling was performed to establish emissions caps for the New Wales SAPs and the Bartow SAPs. To demonstrate compliance with the NAAQS under the two new SO<sub>2</sub> emissions caps, a series of emissions scenarios had to be modeled to account for the entire range of possible emissions distributions among the eight affected units. Once the caps were established, 336 modeling runs were performed to verify that these caps are protective of the NAAQS under any operational scenario. 84 possible combinations of two, three, four, and five SAPs operating at Mosaic New Wales were modeled against four different scenarios at Mosaic Bartow. The four Mosaic Bartow operational scenarios included the three combinations of two SAPs at their individual maximum allowable emission rate (MAER) with the third SAP using the remainder of the cap and a fourth scenario with the cap evenly distributed amongst the three SAPs. These runs are summarized below:

- 1. The first round of modeling included the ten possible combinations of two Mosaic New Wales SAPs operating at MAER with the other three offline. The results from these 40 modeling runs were all well below the NAAQS.
- 2. The second round included 33 possible combinations of three Mosaic New Wales SAPs operating with two at MAER and the third at a reduced emissions rate. These 132 runs included the worst case operational scenario that was the basis for the two emissions caps.
- 3. The third round consisted of 30 combinations of four online Mosaic New Wales SAPs to verify that the derived caps would be sufficient. The 120 scenarios in this round consisted of two SAPs at MAER and the remainder of the cap split evenly among the two other SAPs. These runs all showed compliance with the NAAQS.
- 4. The final round of modeling involved 11 scenarios with all five Mosaic New Wales SAPs operating. Two SAPs were modeled at MAER with the remainder of the cap distributed evenly amongst the other three SAPs for ten of the runs. For the eleventh run, the cap was distributed evenly amongst all five SAPs. These 44 runs again all showed compliance with the NAAQS.

The results from all 336 modeling runs described here can be found in a memo from ERM to the Department provided as **Appendix B**. These runs were all performed using the previously permitted 1,100 lb/hr cap for Mosaic New Wales and thus the results are all slightly conservative given the new cap of 1,090 lb/hr.

#### 12. Results

The EPA-recommended dispersion model AERMOD was used to evaluate the area around Mosaic New Wales to ensure compliance with the 2010 SO<sub>2</sub> NAAQS. The model was run from 2012-2016 using maximum allowable emissions rates and monitored background concentrations for 336 different operating scenarios under the two SO<sub>2</sub> emissions caps that were recently established at Mosaic New Wales and Mosaic Bartow. The 99<sup>th</sup> percentile (4<sup>th</sup> high) daily maximum 1-hour average concentration for each year at each receptor was averaged across all five years. The highest modeled design value at any receptor was then compared to the NAAQS for each of the 336 runs. The results from the worst-case emissions scenario summarized in **Table 19** and visualized in **Figure 12** indicate that once the currently ongoing work is completed at the facilities by August 2019, all areas around Mosaic New Wales will be in full compliance with the 2010 SO<sub>2</sub> NAAQS.

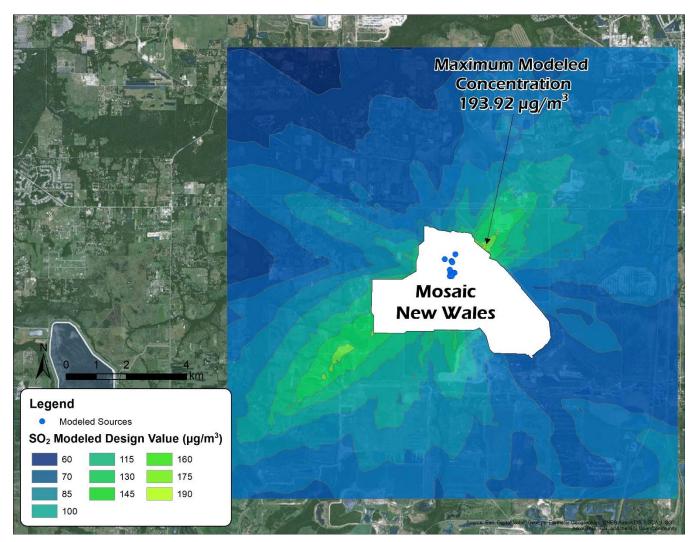
It should be noted that these results are from the Department's modeling using the recently permitted 1,090 lb/hr emissions cap for Mosaic New Wales rather than from the ERM modeling using the 1,100

lb/hr. Included with this SIP submittal are AERMOD input and output files for all 336 runs provided by ERM using the 1,100 lb/hr cap and the files for the single worst-case scenario from the Department's runs using the new 1,090 lb/hr cap.

UTM 17N	UTM 17N	Max Mo	1-Hour	Percent			
Easting (m)	Northing (m)	Mosaic New Wales	Others	Background	Total	SO <sub>2</sub> NAAQS	of NAAQS
397,553.84	3,079,786.04	185.55	1.39	6.98	193.92	196.4	98.7%

Table 19: Maximum modeled SO<sub>2</sub> design value in the modeling demonstration.

Figure 12: Modeled SO<sub>2</sub> design values in the modeling demonstration.



#### Response to 40 CFR Part 51, Appendix V, Criteria

Pursuant to 40 CFR Part 51, Appendix V, the following materials shall be included in State Implementation Plan (SIP) submissions for review and approval by the U.S. Environmental Protection Agency (EPA).

#### 1. Administrative Materials

### (a) A formal letter of submittal from the Governor or his designee, requesting EPA approval of the plan or revision thereof (hereafter "the plan").

A Submittal Letter signed by the Director of the Division of Air Resource Management, Florida Department of Environmental Protection (Department), on behalf of the Governor of the State of Florida, is attached to this SIP Submittal.

# (b) Evidence that the State has adopted the plan in the State code or body of regulations; or issued the permit, order, consent agreement (hereafter "document") in final form. That evidence shall include the date of adoption or final issuance as well as the effective date of the plan, if different from the adoption/issuance date.

This proposed revision to Florida's SIP consists of specific provisions of two air construction permits, Permit No. 1050059-106-AC, issued to the Mosaic New Wales facility on October 30, 2017, and Permit No. 1050046-050-AC, issued to the Mosaic Bartow facility on July 3, 2017. A copy of each of these permits may be found in the "Materials Proposed to be Incorporated in the SIP" section of this submittal.

### (c) Evidence that the State has the necessary legal authority under State law to adopt and implement the plan.

The Department has the necessary legal authority to adopt and implement this proposed revision to Florida's SIP. References to the pertinent Florida Statutes and Florida Administrative Code (F.A.C.) rules may be found in the "Legal Authority" section of this submittal.

(d) A copy of the actual regulation, or document submitted for approval and incorporation by reference into the plan, including indication of the changes made (*such as, redline/strikethrough*) to the existing approved plan, where applicable. The submittal shall include a copy of the official State regulation/document signed, stamped and dated by the appropriate State official indicating that it is fully enforceable by the State. The effective date of any regulation/document contained in the submission shall, whenever possible, be indicated in the regulation/document itself. *If the State submits an electronic copy, it must be an exact duplicate of the hard copy with changes indicated, signed documents need to be in portable document format, rules need to be in text format and files need to be submitted in manageable amounts (e.g., a file for each section or chapter, depending on size, and separate files for each distinct document) unless otherwise agreed to by the State and Regional Office.* 

This proposed revision to Florida's SIP consists of specific provisions of two air construction permits, Permit No. 1050059-106-AC, issued to the Mosaic New Wales facility on October 30, 2017, and Permit No. 1050046-050-AC, issued to the Mosaic Bartow facility on July 3, 2017. A copy of each of these permits may be found in the "Materials Proposed to be Incorporated in the SIP" section of this submittal.

### (e) Evidence that the State followed all of the procedural requirements of the State's laws and constitution in conducting and completing the adoption/issuance of the plan.

State law (Section 120.525, F.S.) requires DEP to give notice of public meetings, hearings, and workshops by publication in the Florida Administrative Register (FAR) not less than seven days before

the event. Through publication in the FAR of the notice of opportunity to participate in a public hearing, if requested, at least 30 days before the event, DEP has complied with all state procedural requirements relevant to the development of this proposed SIP revision. A copy of the notice of proposed SIP revision may be found in the "Public Participation" section of this submittal.

### (f) Evidence that public notice was given of the proposed change consistent with procedures approved by EPA, including the date of publication of such notice.

The Department has complied with all public hearing requirements of 40 CFR 51.102. Copies of all relevant notices and notification emails may be found in the "Public Participation" section of this submittal.

## (g) Certification that public hearing(s) were held in accordance with the information provided in the public notice and the State's laws and constitution, if applicable and consistent with the public hearing requirements in 40 CFR 51.102.

Certification of compliance with all state and federal public notice and hearing requirements is provided in the "Letter of Submittal."

#### (h) Compilation of public comments and the State' response thereto.

Written comments received during the public notice period on this proposed SIP revision, and the Department's response thereto, are included in the "Public Participation" section of this submittal.

#### 2. Technical Support

#### (a) Identification of all regulated pollutants affected by the plan.

This SIP revision addresses only the air pollutant sulfur dioxide (SO<sub>2</sub>).

### (b) Identification of the locations of affected sources including the EPA attainment/nonattainment designation of the locations and the status of the attainment plan for the affected areas(s).

This SIP revision applies to the area in the vicinity of the Mosaic New Wales and Mosaic Bartow facilities, located in Polk County, Florida. The location these facilities are as follows:

Mosaic New Wales:

3095 Highway 640, Mulberry, Florida. UTM coordinates: Zone 17N, 396.7 km E and 3079.3 km N.

Mosaic Bartow:

3200 Highway 60 West, Bartow, Florida. UTM coordinates: Zone 17N, 409.8 km E and 3087.3 km N.

(c) Quantification of the changes in plan allowable emissions from the affected sources; estimates of changes in current actual emissions from affected sources or, where appropriate, quantification of changes in actual emissions from affected sources through calculations of the differences between certain baseline levels and allowable emissions anticipated as a result of the revision.

See the <u>SO<sub>2</sub> Emissions Limits – Construction Permits</u> section of this submittal.

(d) The State's demonstration that the national ambient air quality standards, prevention of significant deterioration increments, reasonable further progress demonstration, and visibility, as applicable, are protected if the plan is approved and implemented. For all requests to redesignate an area to attainment for a national primary ambient air quality standard, under section 107 of the Act, a revision must be submitted to provide for the maintenance of the national primary ambient air quality standards of the Act.

See the <u>SO<sub>2</sub> Emissions Limits – Dispersion Modeling</u> section of this submittal.

(e) Modeling information required to support the proposed revision, including input data, output data, models used, justification of model selections, ambient monitoring data used, meteorological data used, justification for use of offsite data (where used), modes of models used, assumptions, and other information relevant to the determination of adequacy of the modeling analysis.

See the <u>SO<sub>2</sub> Attainment Demonstration – Dispersion Modeling</u> section of this submittal. See also CD containing an electronic copy of this document together with all SO<sub>2</sub> air quality modeling files.

# (f) Evidence, where necessary, that emission limitations are based on continuous emission reduction technology.

See Mosaic New Wales and Mosaic Bartow facilities Air Construction Permits (1050059-106-AC and 1050046-050-AC, respectively) in the "Materials Proposed to be Incorporated into the SIP" section of this submittal.

# (g) Evidence that the plan contains emission limitations, work practice standards and recordkeeping/reporting requirements, where necessary, to ensure emission levels.

See SO<sub>2</sub> emissions limits for each affected unit, specified operating parameters, and specified compliance measures from the Mosaic New Wales and Mosaic Bartow facilities Air Construction Permits (1050059-106-AC and 1050046-050-AC, respectively) detailed under the "Materials Proposed to be Incorporated into the SIP" section of this submittal.

### (h) Compliance/enforcement strategies, including how compliance will be determined in practice.

See SO<sub>2</sub> emissions limits for each affected unit, specified operating parameters, and specified compliance measures from Mosaic New Wales and Mosaic Bartow Air Construction Permits (1050059-106-AC and 1050046-050-AC, respectively) detailed under the "Materials Proposed to be Incorporated into the SIP" section of this submittal.

# (i) Special economic and technological justifications required by any applicable EPA policies, or an explanation of why such justifications are not necessary.

Not Applicable.

### 3. Exceptions

Not applicable.

## Materials to be Incorporated into the SIP

## **1.** Permitted Limits and Conditions

The Department is proposing that specific conditions from the New Wales air construction permit (Permit No.: 1050059-106-AC) and the Bartow air construction permit (Permit No. 1050046-050-AC) be incorporated into Florida's SIP. EPA's approval of these limits into Florida's SIP will ensure that Florida's SIP attains and maintains the 2010 SO<sub>2</sub> NAAQS in the area around Mosaic New Wales in Hillsborough and Polk counties.

### 2. Specific Limits and Conditions from the New Wales Permit

The Department is proposing that the following specific conditions from the New Wales air construction permit (Permit No.: 1050059-106-AC) be incorporated into Florida's SIP:

Affected Units:

EU 002 – No. 1 Sulfuric Acid Plant EU 003 – No. 2 Sulfuric Acid Plant EU 004 – No. 3 Sulfuric Acid Plant EU 042 – No. 4 Sulfuric Acid Plant EU 043 – No. 5 Sulfuric Acid Plant

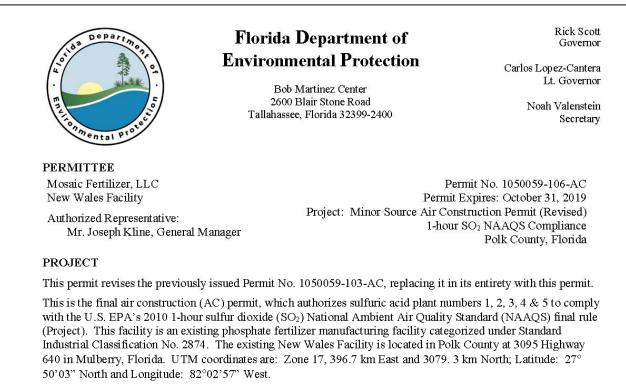
<u>SO<sub>2</sub> Emissions Cap for All Five SAPs</u>: Effective August 31, 2019, when any combination of SAPs operates within a 24-hour block averaging period the following SO<sub>2</sub> emissions cap applies:

• 1,090 lb SO<sub>2</sub>/hour, 24-hour block average (6:00 a.m. to 6:00 a.m.).

<u>Continuous Compliance Demonstration</u>: The permittee shall demonstrate continuous compliance with the SO<sub>2</sub> emissions standards and caps based on data collected by the existing SO<sub>2</sub> CEMS. The emissions standards and caps apply during all periods of operation including startup and shutdown.

<u>SO<sub>2</sub> CEMS Requirements</u>: The existing SO<sub>2</sub> CEMS shall comply with the quality assurance and quality control requirements specified in the most recent Title V air operation permit.

For ease of reference, the entirety of the New Wales Permit (Permit No. 1050059-106-AC) is provided on the following pages.



This final permit is organized into the following sections: Section I (General Information), Section II (Requirements); and, Section III (Emission(s) Unit(s) Specific Conditions). Because of the technical nature of the project, the permit contains numerous acronyms and abbreviations, which are defined in Appendix A of Section IV of this permit. [As noted in the Final Determination provided with this final permit, only minor changes and clarifications were made to the draft permit.]

#### STATEMENT OF BASIS

This air pollution construction permit is issued under the provisions of: Chapter 403 of the Florida Statutes (F.S.) and Chapters 62-4, 62-204, 62-210, 62-212, 62-296 and 62-297 of the Florida Administrative Code (F.A.C.). This project is subject to the general preconstruction review requirements in Rule 62-212.300, F.A.C. and is not subject to the preconstruction review requirements for major stationary sources in Rule 62-212.400, F.A.C. for the Prevention of Significant Deterioration (PSD) of Air Quality.

Upon issuance of this final permit, any party to this order has the right to seek judicial review of it under Section 120.68 of the Florida Statutes by filing a notice of appeal under Rule 9.110 of the Florida Rules of Appellate Procedure with the clerk of the Department of Environmental Protection in the Office of General Counsel (Mail Station #35, 3900 Commonwealth Boulevard, Tallahassee, Florida, 32399-3000) and by filing a copy of the notice of appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The notice must be filed within 30 days after this order is filed with the clerk of the Department.

Executed in Tallahassee, Florida

David Lyle Read, P.E. David Lyle Read, P.E. 2017.10.30 12:25:46 -04'00'

For.

Syed Arif, P.E., Program Administrator Office of Permitting and Compliance Division of Air Resource Management

SA/dlr/sms

#### PERMIT

#### CERTIFICATE OF SERVICE

The undersigned duly designated deputy agency clerk hereby certifies that this Final Air Permit package (including the Final Determination and Final Permit) was sent by electronic mail, or a link to these documents made available electronically on a publicly accessible server, with received receipt requested before the close of business on the date indicated below to the persons listed below.

Mr. Joseph Kline, Mosaic Fertilizer, LLC: joseph.kline@mosaicco.com Mr. Rama K. Iyer, P.E., Mosaic Fertilizer, LLC: <u>rama.iyer@mosaicco.com</u> Mr. Ghani Baig, Mosaic Fertilizer, LLC: <u>ghani.baig@mosaicco.com</u> DEP SWD Office: <u>SWD\_Air@dep.state.fl.us</u> & <u>SWD\_Air\_Permitting@dep.state.fl.us</u> Mr. Hastings Read, DEP OBP: <u>hastings.read@dep.state.fl.us</u> Ms. Lynn Scearce, DEP OPC: <u>lynn.scearce@dep.state.fl.us</u> U.S. EPA Region 4: <u>R4TitleVFL@epa.gov</u>

Clerk Stamp

FILING AND ACKNOWLEDGMENT FILED, on this date, pursuant to Section 120.52(7), Florida Statutes, with the designated agency clerk, receipt of which is hereby acknowledged.



2017.10.30 13:14:56 -04'00'

Mosaic Fertilizer, LLC New Wales Facility Permit No. 1050059-106-AC Air Construction Permit (Revised)

Page 2 of 5

#### SECTION I. GENERAL INFORMATION

#### FACILITY DESCRIPTION

This existing facility consists of five double absorption sulfuric acid plants; three phosphoric acid plants; a phosphoric acid clarification and storage area; three diammonium phosphate (DAP) plants; a monoammonium phosphate (MAP) plant; a granular monoammonium phosphate (GMAP) plant; an animal feed ingredients (AFI) Defluorination Batch Tank Area; an animal feed ingredients (AFI) granulation plant; a sulfur storage & handling system; a limestone storage silo/rock grinding operation; and a phosphogypsum stack.

Also included at this facility are miscellaneous insignificant emissions units and/or activities.

This project will affect the following existing permitted emissions units:

E.U. ID No.	Brief Description
002	Sulfurie Acid Plant No. 1
003	Sulfurie Acid Plant No. 2
004	Sulfurie Acid Plant No. 3
042	Sulfurie Acid Plant No. 4
044	Sulfuric Acid Plant No. 5

#### FACILITY REGULATORY CLASSIFICATION

- The facility is a major source of hazardous air pollutants (HAP).
- This facility does not operate units subject to the acid rain provisions of the Clean Air Act.
- The facility is a Title V major source of air pollution in accordance with Chapter 213, F.A.C.
- The facility is a major stationary source in accordance with Rule 62-212.400, F.A.C. for the Prevention of Significant Deterioration (PSD) of Air Quality.

#### PROPOSED PROJECT

Major changes made in the <u>draft</u> version of the permit documents are specifically shown as follows: deletions are noted in <u>strikethrough</u> and additions are noted in <u>double underline</u>. The changes will not be shown in the final permit documents.

This minor source air construction (AC) permit is for the sulfuric acid plant numbers 1, 2, 3, 4 & 5 to comply with the U.S. EPA's 2010 1-hour sulfur dioxide ( $SO_2$ ) National Ambient Air Quality Standard (NAAQS) final rule.

#### PROCESSING SCHEDULE AND RELATED DOCUMENTS

Minor Source Air Construction Permit Application received on October 11, 2017 (complete).

Mosaic Fertilizer, LLC New Wales Facility Permit No. 1050059-106-AC Air Construction Permit (Revised)

Page 3 of 5

#### SECTION II. REQUIREMENTS

- <u>Permitting Authority</u>: The permitting authority for this project is the Office of Permitting and Compliance, Division of Air Resource Management, Florida Department of Environmental Protection (Department). The mailing address for the Office of Permitting and Compliance is 2600 Blair Stone Road (MS #5505), Tallahassee, Florida 32399-2400.
- 2. <u>Compliance Authority</u>: All documents related to compliance activities, such as reports, tests, and notifications, shall be submitted to the Compliance Authority. The Compliance Authority is listed on the cover page of the Title V air operation permit.
- 3. <u>Appendices</u>. The following Appendices are attached as part of this permit:
  - a. Appendix A. Citation Formats and Definitions;
  - b. Appendix B. General Conditions;
  - c. Appendix C. Common Conditions; and,
  - d. Appendix D. Common Testing Requirements.
- 4. <u>Applicable Regulations, Forms and Application Procedures</u>. Unless otherwise specified in this permit, the construction and operation of the subject emissions units shall be in accordance with the capacities and specifications stated in the application. The facility is subject to all applicable provisions of: Chapter 403, F.S.; and, Chapters 62-4, 62-204, 62-210, 62-212, 62-213, 62-296 & 62-297, F.A.C. Issuance of this permit does not relieve the permittee from compliance with any applicable federal, state, or local permitting or regulations.
- 5. <u>New or Additional Conditions</u>. For good cause shown and after notice and an administrative hearing, if requested, the Department may require the permittee to conform to new or additional conditions. The Department shall allow the permittee a reasonable time to conform to the new or additional conditions, and on application of the permittee, the Department may grant additional time. [Rule 62-4.080, F.A.C.]
- Modifications. The permittee shall notify the Compliance Authority upon commencement of construction. No new emissions unit shall be constructed and no existing emissions unit shall be modified without obtaining an air construction permit from the Department. Such permit shall be obtained prior to beginning construction or modification. [Rules 62-210.300(1) & 62-212.300(1)(a), F.A.C.]
- 7. Source Obligation. At such time that a particular source or modification becomes a major stationary source or major modification (as these terms were defined at the time the source obtained the enforceable limitation) solely by virtue of a relaxation in any enforceable limitation which was established after August 7, 1980, on the capacity of the source or modification otherwise to emit a pollutant, such as a restriction on hours of operation, then the requirements of subsections 62-212.400(4) through (12), F.A.C., shall apply to the source or modification as though construction had not yet commenced on the source or modification. [Rule 62-212.400(12), F.A.C.]
- 8. <u>Construction</u>. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Department's Office of Permitting and Compliance prior to the expiration of this permit. [Rules 62-210.300(1), 62-4.070(4) 62-4.080, and 62-4.210, F.A.C.]

Mosaic Fertilizer, LLC New Wales Facility Permit No. 1050059-106-AC Air Construction Permit (Revised)

Page 4 of 5

#### SECTION III. EMISSION(S) UNIT(S) SPECIFIC CONDITIONS

#### Subsection A. Sulfuric Acid Plant Nos. 1, 2, 3, 4 & 5 (Emission Units 002, 003, 004, 042 & 044)

This subsection of the permit addresses the following emission units:

E.U. ID No.	Brief Description
002	Sulfuric Acid Plant No. 1
003	Sulfuric Acid Plant No. 2
004	Sulfuric Acid Plant No. 3
042	Sulfuric Acid Plant No. 4
044	Sulfurie Acid Plant No. 5

This permit is for the addition of an SO<sub>2</sub> emission limit applicable to Sulfuric Acid Plant Nos. 1, 2, 3, 4 & 5. This emission limit is based on an allowable SO<sub>2</sub> emissions rate that demonstrates compliance with the U.S. Environmental Protection Agency's (U.S. EPA's) 2010 1-hour sulfur dioxide (SO<sub>2</sub>) National Ambient Air Quality Standard (NAAQS) final rule. Compliance with the new SO<sub>2</sub> emission limit shall occur on or before August 31, 2019.

No new or modified equipment (physical changes) or changes in methods of operation associated with this project (SO<sub>2</sub> emission limit addition) are authorized under this permit. No changes are authorized to any of the sulfuric acid plant stacks, e.g., stack height, diameter.

#### PREVIOUS APPLICABLE REQUIREMENTS

1. <u>Effect on Other Permits</u>: The conditions of this permit supplement all previously issued air construction and operation permits for these emissions units. Unless otherwise specified, these conditions are in addition to all other applicable permit conditions and regulations. [Rule 62-4.070(1)&(3), *Reasonable Assurance*, F.A.C.]

#### PERMITTED CAPACITIES

2. <u>Permitted Capacities</u>: The permitted capacities of the SAPs shall remain the same. [Application Nos. 1050059-103-AC & 1050059-106-AC; and, Rule 62-4.070(1)&(3), Reasonable Assurance, F.A.C.]

#### SO<sub>2</sub> EMISSION LIMIT

- 3. <u>SO<sub>2</sub> Emission Limit</u>: The following SO<sub>2</sub> emission limit applies to the Sulfuric Acid Plant (SAP) Nos. 1, 2, 3, <u>4 & 5</u>:
  - a. When all five SAPs are in operation within the same 24-hour block averaging period, a cap of 1,090 lb SO2/hour, 24-hour block average (6:00 a.m. to 6:00 a.m.) is applicable; and,
  - b. The cap of 1,090 lb SO<sub>2</sub>/hour, 24-hour block average (6:00 a.m. to 6:00 a.m.) applies in scenarios when any combination of any number of the SAPs are not in operation and when any number of the SAPs are in operation.

Any requested revisions to this emission limit requires air dispersion modelling review and written approval from the Department's Meteorology and Air Modeling Section in the Office of Business Planning to confirm SO<sub>2</sub> NAAQS compliance. [Rule 62-4.030, *General Prohibition*, F.A.C.; and, Rule 62-4.210, *Construction Permits*, F.A.C.; and, Application Nos. 1050059-103-AC & 1050059-106-AC.]

#### COMPLIANCE REQUIREMENTS

- 4. <u>Initial Compliance</u>: These emission units shall use certified SO<sub>2</sub> CEMS data to demonstrate initial compliance with the new SO<sub>2</sub> emission limit. [Rules 62-4.070(1)&(3), *Reasonable Assurance*, F.A.C.; and, Application Nos. 1050059-103-AC & 1050059-106-AC.]
- <u>Recordkeeping</u>: The permittee shall keep records of the initial compliance demonstration. The records shall include the SO<sub>2</sub> CEMS data along with the sulfuric acid production rate (TPH, tons per hour) during the demonstration. Any reports shall be prepared in accordance with the applicable requirements specified in Appendix D (Common Testing Requirements) of this permit. [Rule 62-297.310(10), F.A.C.; and, Application Nos. 1050059-103-AC & 1050059-106-AC.]

Mosaic Fertilizer, LLC	Permit No. 1050059-106-AC
New Wales Facility	Air Construction Permit (Revised)
	Page 5 of 5

## 3. Specific Limits and Conditions from the Bartow Permit

The Department is proposing that the following specific conditions from the Bartow air construction permit (Permit No. 1050046-050-AC) be incorporated into Florida's SIP:

Affected Units:

EU 012 – No. 4 Sulfuric Acid Plant EU 032 – No. 6 Sulfuric Acid Plant EU 033 – No. 5 Sulfuric Acid Plant

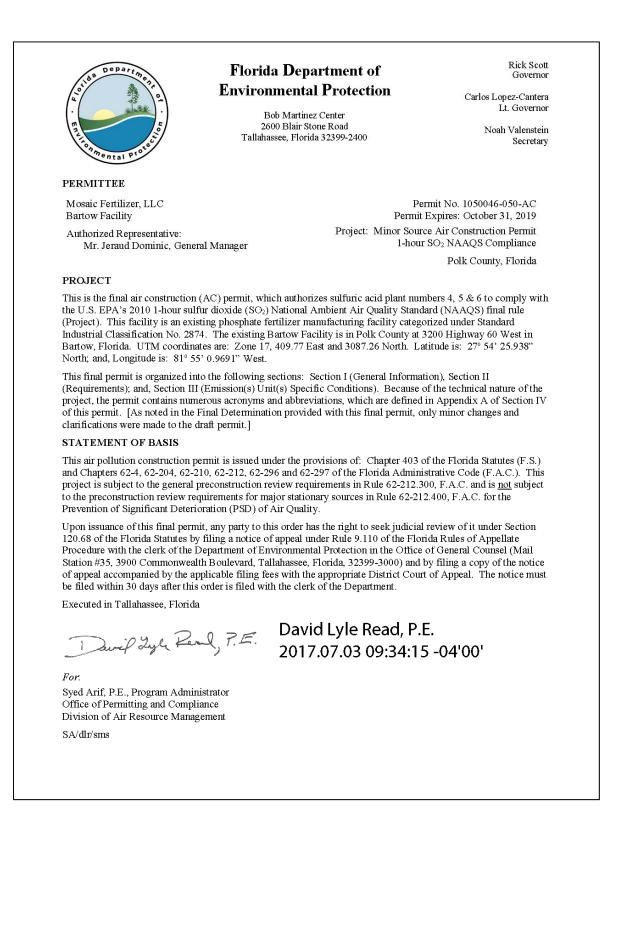
<u>SO<sub>2</sub> Emissions Caps for All Three SAPs:</u> Effective August 31, 2019, when any combination of SAPs operates within a 24-hour block averaging period the following SO<sub>2</sub> emissions cap applies:

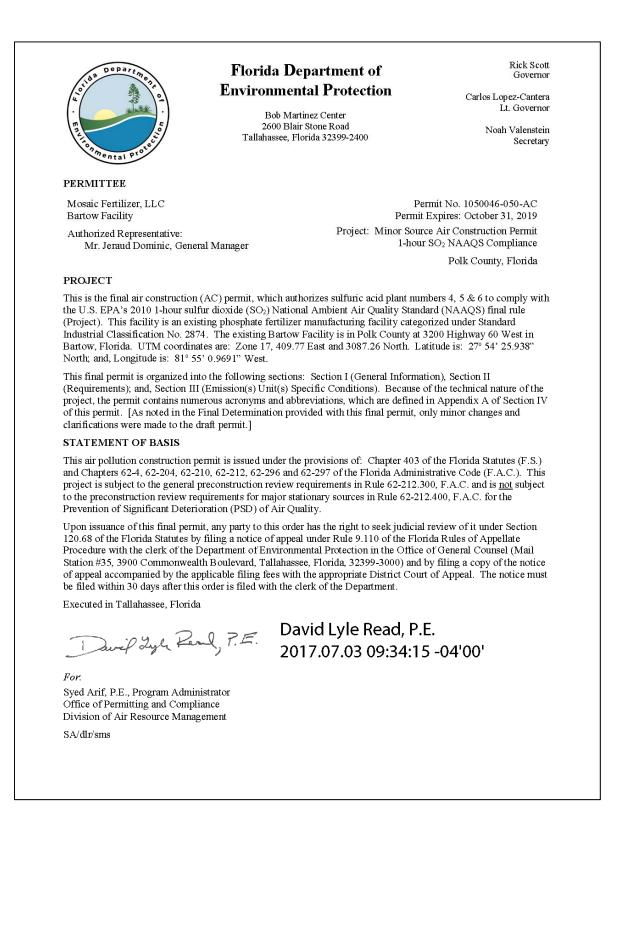
• 1,100 lb SO<sub>2</sub>/hour, 24-hour block average (6:00 a.m. to 6:00 a.m.).

<u>Continuous Compliance Demonstration</u>: The permittee shall demonstrate continuous compliance with the SO<sub>2</sub> emissions standards and caps based on data collected by the existing SO<sub>2</sub> CEMS. The emissions standards and caps apply during all periods of operation including startup and shutdown.

<u>SO<sub>2</sub> CEMS Requirements</u>: The existing SO<sub>2</sub> CEMS shall comply with the quality assurance and quality control requirements specified in the most recent Title V air operation permit.

For ease of reference, the entirety of the Bartow Permit (Permit No. 1050046-050-AC) is provided on the following pages.





#### PERMIT

#### CERTIFICATE OF SERVICE

The undersigned duly designated deputy agency clerk hereby certifies that this Final Air Permit package (including the Final Determination and Final Permit) was sent by electronic mail, or a link to these documents made available electronically on a publicly accessible server, with received receipt requested before the close of business on the date indicated below to the persons listed below.

Mr. Jeraud Dominic, Mosaic Fertilizer, LLC: jerry.dominic@mosaicco.com Mr. Rama K. Iyer, P.E., Mosaic Fertilizer, LLC: <u>rama.iyer@mosaicco.com</u> Mr. Keith Nadaskay, Mosaic Fertilizer, LLC: <u>keith.nadaskay@mosaicco.com</u> DEP SWD Office: <u>SWD Air@dep.state.fl.us & SWD Air Permitting@dep.state.fl.us</u> Mr. Hastings Read, DEP OBP: <u>hastings.read@dep.state.fl.us</u> Ms. Lynn Scearce, DEP OPC: <u>lynn.scearce@dep.state.fl.us</u> U.S. EPA Region 4: <u>R4TitleVFL@epa.gov</u>

Clerk Stamp

FILING AND ACKNOWLEDGMENT FILED, on this date, pursuant to Section 120.52(7), Florida Statutes, with the designated agency clerk, receipt of which is hereby acknowledged.

Syn Searce

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Mosaic Fertilizer, LLC Bartow Facility Permit No. 1050046-050-AC Air Construction Permit

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#### SECTION I. GENERAL INFORMATION

#### FACILITY DESCRIPTION

This existing facility consists of one phosphoric acid plant (two trains), one monoammonium phosphate/ diammonium phosphate (MAP/DAP) plant, one DAP fertilizer plant, three sulfuric acid plants, two fertilizer shipping plants, an auxiliary boiler and a molten sulfur storage and handling system.

Also included at this facility are miscellaneous insignificant emissions units and/or activities.

This project will affect the following *existing* permitted emissions units:

E.U. ID No.	Brief Description
012	No. 4 Sulfuric Acid Plant
032	No. 6 Sulfuric Acid Plant
033	No. 5 Sulfuric Acid Plant

#### FACILITY REGULATORY CLASSIFICATION

- The facility is a major source of hazardous air pollutants (HAP).
- This facility does not operate units subject to the acid rain provisions of the Clean Air Act.
- The facility is a Title V major source of air pollution in accordance with Chapter 213, F.A.C.
- The facility is a major stationary source in accordance with Rule 62-212.400, F.A.C. for the Prevention of Significant Deterioration (PSD) of Air Quality.

#### PROPOSED PROJECT

This minor source air construction (AC) permit is for the sulfuric acid plant numbers 4, 5 & 6 to comply with the U.S. EPA's 2010 1-hour sulfur dioxide (SO<sub>2</sub>) National Ambient Air Quality Standard (NAAQS) final rule.

#### PROCESSING SCHEDULE AND RELATED DOCUMENTS

Minor Source Air Construction Permit Application received on June 9, 2017 (complete).

Mosaic Fertilizer, LLC Bartow Facility Permit No. 1050046-050-AC Air Construction Permit

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limitation) solely by virtue of a relaxation in any enforceable limitation which was established after August 7, 1980, on the capacity of the source or modification otherwise to emit a pollutant, such as a restriction on hours of operation, then the requirements of subsections 62-212.400(4) through (12), F.A.C., shall apply to the source or modification as though construction had not yet commenced on the source or modification. [Rule 62-212.400(12), F.A.C.]	<ul> <li>notifications, shall be submitted to the Compliance Authority. The Compliance Authority is listed on the cover page of the Title V air operation permit.</li> <li><u>Appendices</u>. The following Appendices are attached as part of this permit: <ul> <li>a. Appendix B. General Conditions;</li> <li>b. Appendix B. General Conditions;</li> <li>c. Appendix D. Common Conditions; and,</li> <li>d. Appendix D. Common Testing Requirements.</li> </ul> </li> <li><u>Applicable Regulations</u>, Forms and Application Procedures. Unless otherwise specified in this permit, the construction and operation of the subject emissions units shall be in accordance with the capacities and specifications stated in the application. The facility is subject to all applicable provisions of: Chapte 403, F.S.; and, Chapters 62-4, 62-204, 62-210, 62-212, 62-213, 62-296 &amp; 62-297, F.A.C. Issuance of this permit does not relieve the permittee from compliance with any applicable federal, state, or local permitting or regulations.</li> <li>New or Additional Conditions. For good cause shown and after notice and an administrative hearing, if requested, the Department may require the permittee to conform to new or additional conditions, and on application of the permittee, a reasonable time to conform to the new or additional conditions, and on application of the permittee, the Department may grant additional time. [Rule 62-4.080, F.A.C.]</li> <li><u>Modifications</u>. The permittee shall notify the Compliance Authority upon commencement of construction. No new emissions unit shall be constructed and no existing emissions unit shall be obtained prior to beginning construction permit from the Department. Such permit shall be modified without obtaining an air construction permit from the Department. Such permit shall be obtained prior to beginning construction in any enforceable limitation which was established after August 7, 1980, on the capacity of the source or modification otherwise to emit a pollutant, such as a restriction on hours of operation, then the</li></ul>	1.	<u>Permitting Authority</u> : The permitting authority for this project is the Office of Permitting and Compliance, Division of Air Resource Management, Florida Department of Environmental Protection (Department). The mailing address for the Office of Permitting and Compliance is 2600 Blair Stone Road (MS #5505), Tallahassee, Florida 32399-2400.
<ul> <li>a. Appendix A. Citation Formats and Definitions;</li> <li>b. Appendix B. General Conditions; and,</li> <li>d. Appendix C. Common Conditions; and,</li> <li>d. Appendix D. Common Testing Requirements.</li> </ul> 4. Applicable Regulations, Forms and Application Procedures. Unless otherwise specified in this permit, the construction and operation of the subject emissions units shall be in accordance with the capacities and specifications stated in the application. The facility is subject to all applicable provisions of: Chapte 403, F.S.; and, Chapters 62-4, 62-204, 62-210, 62-212, 62-213, 62-296 & 62-297, F.A.C. Issuance of thi permit does not relieve the permittee from compliance with any applicable federal, state, or local permitting or regulations. 5. New or Additional Conditions. For good cause shown and after notice and an administrative hearing, if requested, the Department may require the permittee to conform to new or additional conditions, and on application of the permittee, a reasonable time to conform to the new or additional conditions, and on application of the permittee, the Department may grant additional time. [Rule 62-4.080, F.A.C.] 6. Modifications. The permittee shall notify the Compliance Authority upon commencement of construction. No new emissions unit shall be constructed and no existing emissions unit shall be modified without obtaining an air construction permit from the Department. Such permit shall be obtained prior to beginning construction or modification. [Rules 62-210.300(1) & 62-212.300(1)(a), F.A.C.] 7. Source Obligation. At such time that a particular source or modification becomes a major stationary source or major modification (as these terms were defined at the time the source obtained the enforceable limitation solely by virtue of a relaxation in any enforceable limitation which was established after August 7, 1980, on the capacity of the source or modification otherwise to emit a pollutant, such as a restriction on hours of operation, then the	<ul> <li>a. Appendix A. Citation Formats and Definitions;</li> <li>b. Appendix B. General Conditions; and,</li> <li>d. Appendix C. Common Testing Requirements.</li> </ul> 4. Applicable Regulations, Forms and Application Procedures. Unless otherwise specified in this permit, the construction and operation of the subject emissions units shall be in accordance with the capacities and specifications stated in the application. The facility is subject to all applicable provisions of: Chapte 403, F.S.; and, Chapters 62-4, 62-204, 62-210, 62-212, 62-213, 62-296 & 62-297, F.A.C. Issuance of thi permit does not relieve the permittee from compliance with any applicable federal, state, or local permitting or regulations. 5. New or Additional Conditions. For good cause shown and after notice and an administrative hearing, if requested, the Department may require the permittee to conform to new or additional conditions, and on application of the permittee, the Department may grant additional time. [Rule 62-4.080, F.A.C.] 6. Modifications. The permittee shall notify the Compliance Authority upon commencement of construction. No new emissions unit shall be constructed and no existing emissions unit shall be modified without obtaining an air construction permit from the Department. Such permit shall be modified without obtaining an air construction permit from the Department. Such permit shall be obtained prior to beginning construction or modification. [Rules 62-210.300(1) & 62-212.300(1)(a), F.A.C.] 7. Source Obligation. At such time that a particular source or modification becomes a major stationary source or major modification (as these terms were defined at the time the source obtained the enforceable limitation solely by virtue of a relaxation in any enforceable limitation which was established after August 7, 1980, on the capacity of the source or modification otherwise to emit a pollutant, such as a restriction on hours of operation, then the requirements of subsections 62-212.400(4) through (12)	2.	notifications, shall be submitted to the Compliance Authority. The Compliance Authority is listed on the
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<ul> <li>requested, the Department may require the permittee to conform to new or additional conditions. The Department shall allow the permittee a reasonable time to conform to the new or additional conditions, and on application of the permittee, the Department may grant additional time. [Rule 62-4.080, F.A.C.]</li> <li>6. <u>Modifications</u>. The permittee shall notify the Compliance Authority upon commencement of construction. No new emissions unit shall be constructed and no existing emissions unit shall be modified without obtaining an air construction permit from the Department. Such permit shall be obtained prior to beginning construction or modification. [Rules 62-210.300(1) &amp; 62-212.300(1)(a), F.A.C.]</li> <li>7. <u>Source Obligation</u>. At such time that a particular source or modification becomes a major stationary source or major modification (as these terms were defined at the time the source obtained the enforceable limitation) solely by virtue of a relaxation in any enforceable limitation which was established after August 7, 1980, on the capacity of the source or modification otherwise to emit a pollutant, such as a restriction on hours of operation, then the requirements of subsections 62-212.400(4) through (12), F.A.C., shall apply to the source or modification as though construction had not yet commenced on the source or modification. [Rule 62-212.400(12), F.A.C.]</li> <li>8. <u>Construction</u>. The permittee, for good cause, may request that this construction permit be extended. Suc a request shall be submitted to the Department's Office of Permitting and Compliance prior to the</li> </ul>	<ul> <li>requested, the Department may require the permittee to conform to new or additional conditions. The Department shall allow the permittee a reasonable time to conform to the new or additional conditions, and on application of the permittee, the Department may grant additional time. [Rule 62-4.080, F.A.C.]</li> <li>6. <u>Modifications</u>. The permittee shall notify the Compliance Authority upon commencement of construction. No new emissions unit shall be constructed and no existing emissions unit shall be modified without obtaining an air construction permit from the Department. Such permit shall be obtained prior to beginning construction or modification. [Rules 62-210.300(1) &amp; 62-212.300(1)(a), F.A.C.]</li> <li>7. <u>Source Obligation</u>. At such time that a particular source or modification becomes a major stationary source or major modification (as these terms were defined at the time the source obtained the enforceable limitation) solely by virtue of a relaxation in any enforceable limitation which was established after August 7, 1980, on the capacity of the source or modification otherwise to emit a pollutant, such as a restriction on hours of operation, then the requirements of subsections 62-212.400(4) through (12), F.A.C., shall apply to the source or modification as though construction had not yet commenced on the source or modification. [Rule 62-212.400(12), F.A.C.]</li> <li>8. <u>Construction</u>. The permittee, for good cause, may request that this construction permit be extended. Suc a request shall be submitted to the Department's Office of Permitting and Compliance prior to the</li> </ul>	4.	the construction and operation of the subject emissions units shall be in accordance with the capacities and specifications stated in the application. The facility is subject to all applicable provisions of: Chapte 403, F.S.; and, Chapters 62-4, 62-204, 62-210, 62-212, 62-213, 62-296 & 62-297, F.A.C. Issuance of this permit does not relieve the permittee from compliance with any applicable federal, state, or local
<ul> <li>construction. No new emissions unit shall be constructed and no existing emissions unit shall be modified without obtaining an air construction permit from the Department. Such permit shall be obtained prior to beginning construction or modification. [Rules 62-210.300(1) &amp; 62-212.300(1)(a), F.A.C.]</li> <li>7. Source Obligation. At such time that a particular source or modification becomes a major stationary source or major modification (as these terms were defined at the time the source obtained the enforceable limitation) solely by virtue of a relaxation in any enforceable limitation which was established after August 7, 1980, on the capacity of the source or modification otherwise to emit a pollutant, such as a restriction on hours of operation, then the requirements of subsections 62-212.400(4) through (12), F.A.C., shall apply to the source or modification as though construction had not yet commenced on the source or modification. [Rule 62-212.400(12), F.A.C.]</li> <li>8. Construction. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Department's Office of Permitting and Compliance prior to the</li> </ul>	<ul> <li>construction. No new emissions unit shall be constructed and no existing emissions unit shall be modified without obtaining an air construction permit from the Department. Such permit shall be obtained prior to beginning construction or modification. [Rules 62-210.300(1) &amp; 62-212.300(1)(a), F.A.C.]</li> <li>7. Source Obligation. At such time that a particular source or modification becomes a major stationary source or major modification (as these terms were defined at the time the source obtained the enforceable limitation) solely by virtue of a relaxation in any enforceable limitation which was established after August 7, 1980, on the capacity of the source or modification otherwise to emit a pollutant, such as a restriction on hours of operation, then the requirements of subsections 62-212.400(4) through (12), F.A.C., shall apply to the source or modification as though construction had not yet commenced on the source or modification. [Rule 62-212.400(12), F.A.C.]</li> <li>8. Construction. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Department's Office of Permitting and Compliance prior to the</li> </ul>	5.	requested, the Department may require the permittee to conform to new or additional conditions. The Department shall allow the permittee a reasonable time to conform to the new or additional conditions,
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		8.	a request shall be submitted to the Department's Office of Permitting and Compliance prior to the

#### SECTION III. EMISSION(S) UNIT(S) SPECIFIC CONDITIONS Subsection A. Sulfuric Acid Plant Nos. 4, 5 & 6 (Emission Units 012, 033 & 032)

This subsection of the permit addresses the following emission units:

E.U. ID No.	Brief Description
012	No. 4 Sulfuric Acid Plant
032	No. 6 Sulfuric Acid Plant
033	No. 5 Sulfuric Acid Plant

This permit is for the addition of an SO<sub>2</sub> emission limit applicable to Sulfuric Acid Plant Nos. 4, 5 & 6. This emission limit is based on an allowable SO<sub>2</sub> emissions rate that demonstrates compliance with the U.S. Environmental Protection Agency's (U.S. EPA's) 2010 1-hour sulfur dioxide (SO<sub>2</sub>) National Ambient Air Quality Standard (NAAQS) final rule. Compliance with the new SO<sub>2</sub> emission limit shall occur on or before August 31, 2019.

No new or modified equipment (physical changes) or changes in methods of operation associated with this project  $(SO_2 \text{ emission limit addition})$  are authorized under this permit. No changes are authorized to any of the sulfuric acid plant stacks, e.g., stack height, diameter.

#### PREVIOUS APPLICABLE REQUIREMENTS

1. <u>Effect on Other Permits</u>: The conditions of this permit supplement all previously issued air construction and operation permits for these emissions units. Unless otherwise specified, these conditions are in addition to all other applicable permit conditions and regulations. [Rule 62-4.070(1)&(3), *Reasonable Assurance*, F.A.C.]

#### PERMITTED CAPACITIES

2. <u>Permitted Capacities</u>: The permitted capacities of the SAPs shall remain the same. [Application No. 1050046-050-AC; and, Rule 62-4.070(1)&(3), *Reasonable Assurance*, F.A.C.]

#### SO<sub>2</sub> EMISSION LIMIT

3. <u>SO<sub>2</sub> Emission Limit</u>: The following SO<sub>2</sub> emission limit applies to the Sulfuric Acid Plant (SAP) Nos. 4, 5 & 6:

- a. When all three SAPs are in operation within the same 24-hour block averaging period, a cap of 1,100 lb SO<sub>2</sub>/hour, 24-hour block average (6:00 a.m. to 6:00 a.m.) is applicable; and,
- b. The cap of 1,100 lb SO<sub>2</sub>/hour, 24-hour block average (6:00 a.m. to 6:00 a.m.) applies in scenarios when any combination of any number of the SAPs are not in operation and when any number of the SAPs are in operation.

Any requested revisions to this emission limit requires air dispersion modelling review and written approval from the Department's Meteorology and Air Modeling Section in the Office of Business Planning to confirm SO<sub>2</sub> NAAQS compliance. [Rule 62-4.030, *General Prohibition*, F.A.C.; and, Rule 62-4.210, *Construction Permits*, F.A.C.; and, Application No. 1050046-050-AC.]

#### COMPLIANCE REQUIREMENTS

- 4. <u>Initial Compliance</u>: These emission units shall use certified SO<sub>2</sub> CEMS data to demonstrate initial compliance with the new SO<sub>2</sub> emission limit. [Rules 62-4.070(1)&(3), *Reasonable Assurance*, F.A.C.; and, Application No. 1050046-050-AC.]
- 5. <u>Recordkeeping</u>: The permittee shall keep records of the initial compliance demonstration. The records shall include the SO<sub>2</sub> CEMS data along with the sulfuric acid production rate (TPH, tons per hour) during the demonstration. Any reports shall be prepared in accordance with the applicable requirements specified in Appendix D (Common Testing Requirements) of this permit. [Rule 62-297.310(10), F.A.C.; and, Application No. 1050046-050-AC.]

Mosaic Fertilizer, LLC Bartow Facility Permit No. 1050046-050-AC Air Construction Permit

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## Legal Authority

Chapter 403 of the Florida Statutes (F.S.), entitled "Environmental Control," provides the legal framework for most of the activities of the air resource management program within the Florida Department of Environmental Protection (Department). Except as provided at sections 403.8055 and 403.201, F.S., for fast-track rulemaking and the granting of variances under Chapter 403, F.S., respectively, Chapter 120, F.S., Florida's "Administrative Procedure Act," sets forth the procedures the Department must follow for rulemaking, variances, and public meetings. The most recent version of the Florida Statutes can be found online at <u>http://www.leg.state.fl.us/Statutes</u>.

The principal sections of Chapter 403, F.S., that grant the Department authority to operate its air program are listed below. Authority to develop and update Florida's State Implementation Plan (SIP) and 111(d) Designated Facilities Plan is expressly provided by subsection 403.061(35), F.S., which provides that the Department shall have the power and the duty to control and prohibit pollution of air and water in accordance with the law and rules adopted and promulgated by it and, for this purpose, to "exercise the duties, powers, and responsibilities required of the state under the federal Clean Air Act, 42 U.S.C. ss. 7401 et seq."

- <u>403.031</u> Definitions, including the definition of "regulated air pollutant" (403.031(19)).
- 403.061 Authority to: promulgate plans to provide for air quality control and pollution abatement (403.061(1)); adopt rules for the control of air pollution in the state (403.061(7)); take enforcement action against violators of air pollution laws, rules and permits (403.061(8)); establish and administer an air pollution control program (403.061(9)); set ambient air quality standards (403.061(11)); monitor air quality (403.061(12)); require reports from air pollutant emission sources (403.061(13)); require permits for construction, operation, and modification of air pollutant emission sources (403.061(14)); and exercise the duties, powers, and responsibilities required of the state under the federal Clean Air Act (403.061(35)).
- <u>403.087</u> Authority to issue, deny, modify, and revoke permits.
- <u>403.0872</u> Authority to establish an air operating permit program as required by Title V of the Clean Air Amendments of 1990.
- <u>403.0877</u> Authority to require engineering certification of permit applications.
- <u>403.121</u> Authority to seek judicial and administrative remedies for violations.
- <u>403.131</u> Authority to seek injunctive relief for violations.
- <u>403.141</u> Authority to find civil liability for violations.
- <u>403.161</u> Authority to assess civil and criminal penalties for violations.
- <u>403.182</u> Authority for local pollution control programs.
- <u>403.201</u> Authority to grant variances.
- <u>403.8052</u> Authority to establish a Small Business Assistance Program for small-business sources of air pollutant emissions.
- <u>403.8055</u> Authority to adopt U.S. Environmental Protection Agency (EPA) standards by reference through a fast-track process.
- 403.814 Authority to allow use of general permits (permits-by-rule) for minor sources.

Other statutory authorities, outside of Chapter 403, F.S., for Florida's air program are as follows:

- <u>112.3143</u> Requirement that public officials disclose potential conflicts of interest.
- **112.3144** Requirement for disclosure of financial interests by public officials.
- 120.569 Authority of agency head to issue an emergency order in response to an immediate threat to public health, safety, or welfare.
- <u>316.2935</u> Authority to prohibit the sale and operation of motor vehicles whose emission control systems have been tampered with, and to prohibit the operation of motor vehicles that emit excessive smoke.
- <u>320.03</u> Authority to establish Air Pollution Control Trust Fund and use \$1 fee on every motor vehicle license registration sold in the state for air pollution control purposes, including support of approved local air pollution control programs.
- <u>376.60</u> Authority to establish a fee for asbestos removal projects.

Current and historical versions of Florida Administrative Code (F.A.C.) rule sections and chapters back to January 1, 2006, may be accessed from the Florida Department of State (DOS) website <u>https://www.flrules.org</u>. The DOS website also provides access to materials adopted by reference since January 1, 2011. Department rule chapters containing State Implementation Plan (SIP) or 111(d) State Plan provisions are as follows:

<u>62-204</u>	Air Pollution Control – General Provisions
<u>62-210</u>	Stationary Sources – General Requirements
<u>62-212</u>	Stationary Sources – Preconstruction Review
<u>62-243</u>	Tampering with Motor Vehicle Air Pollution Control Equipment
<u>62-252</u>	Gasoline Vapor Control
<u>62-256</u>	Open Burning
<u>62-296</u>	Stationary Sources – Emission Standards
<u>62-297</u>	Stationary Sources – Emissions Monitoring

Other air-related Department rule chapters—not part of the SIP or 111(d) State Plan—include:

<u>62-213</u> Operation Permits for Major Sources of Air Pollution (Title V)
<u>62-214</u> Requirements for Sources Subject to the Federal Acid Rain Program
<u>62-257</u> Asbestos Program

## Notice of Opportunity to Submit Comments and Participate in Public Hearing

#### Florida Administrative Register

Volume 43, Number 204, October 20, 2017

PLACE: Residence Inn Amelia Island, 2301 Sadler Road, Fernandina Beach, Florida 32034

GENERAL SUBJECT MATTER TO BE CONSIDERED: General business.

A copy of the agenda may be obtained by contacting: Board of Veterinary Medicine, 2601 Blair Stone Rd., Tallahassee, FL 32399, (850)717-1981.

Pursuant to the provisions of the Americans with Disabilities Act, any person requiring special accommodations to participate in this workshop/meeting is asked to advise the agency at least 5 days before the workshop/meeting by contacting: Board of Veterinary Medicine, 2601 Blair Stone Rd., Tallahassee, FL 32399; (850)717-1981. If you are hearing or speech impaired, please contact the agency using the Florida Relay Service, 1(800)955-8771 (TDD) or 1(800)955-8770 (Voice).

If any person decides to appeal any decision made by the Board with respect to any matter considered at this meeting or hearing, he/she will need to ensure that a verbatim record of the proceeding is made, which record includes the testimony and evidence from which the appeal is to be issued.

For more information, you may contact: Board of Veterinary Medicine, 2601 Blair Stone Rd., Tallahassee, FL 32399; (850)717-1981.

DEPARTMENT OF ENVIRONMENTAL PROTECTION

The Department of Environmental Protection, Division of Air Resource Management announces a hearing to which all persons are invited.

DATE AND TIME: November 22, 2017, 10:00 a.m.

PLACE: Department of Environmental Protection, Bob Martinez Center, 2600 Blair Stone Road, Room 195, Tallahassee, Florida

GENERAL SUBJECT MATTER TO BE CONSIDERED: Pursuant to 40 CFR 51.102, the Department of Environmental Protection (DEP) announces a public hearing and opportunity to offer comments on a proposed revision to Florida's State Implementation Plan (SIP) under the Clean Air Act. This SIP revision consists of a plan that will ensure the attainment and maintenance of the 2010 revised Sulfur Dioxide (SO2) National Ambient Air Quality Standard (NAAQS) in Polk County. Florida's SIP amendment consists of specific conditions from two air construction permits for two facilities, Mosaic New Wales and Mosaic Bartow, as they pertain to emissions of SO2. The materials comprising DEP's proposed SIP revision may be obtained through the Department's website at http://www.dep.state.fl.us/air/rules/regulatory.htm or by contacting Hastings Read at Hastings.Read@dep.state.fl.us. The materials may also be inspected during normal business hours at DEP, Division of Air Resource Management offices, Bob Martinez Center, 2600 Blair Stone Road, Tallahassee,

Florida. A public hearing will be held, if requested, at the date, time and place given above. It is not necessary that the hearing be held or attended for persons to comment on DEP's proposed submittal to EPA. Any request for a public hearing must be submitted by letter or e-mail to Hastings Read, Department of Environmental Protection, Division of Air Resource Management, 2600 Blair Stone Road, MS 5500, Tallahassee, Florida 32399-2400 (Hastings.Read@dep.state.fl.us), and received no later than November 20, 2017. If no request for a public hearing is received, the hearing will be cancelled, and notice of the cancellation will be posted at the following website: https://www.fldepnet.org/public-notices. Persons may also contact Terri Long at (850)717-9023 to find out if the hearing has been cancelled. It is not necessary that the hearing be held or attended for persons to comment on DEP's proposed submittal to EPA. Any comments must be submitted to Hastings Read by letter or email, with a copy to Terri Long (Terri.Long@dep.state.fl.us), and received no later than November 20, 2017.

Pursuant to the provisions of the Americans with Disabilities Act, any person requiring special accommodations to participate in this workshop/meeting is asked to advise the agency at least 48 hours before the workshop/meeting by contacting Terri Long at (850)717-9023 or Terri.Long@dep.state.fl.us. If you are hearing or speech impaired, please contact the agency using the Florida Relay Service, (800) 955-8771 (TDD) or (800) 955-8770 (Voice). For more information, you may contact Hastings Read by letter or email or by calling (850)717-9017.

DEPARTMENT OF HEALTH

Board of Medicine

The Board of Medicine - Probable Cause Panel South announces a public meeting to which all persons are invited. DATE AND TIME: Friday, November 3, 2017, 2:30 p.m.

PLACE: Meet-Me: phone number 1(888)670-3525, participant code 125-528-7056

GENERAL SUBJECT MATTER TO BE CONSIDERED: To conduct a public meeting to reconsider disciplinary cases with prior findings of probable cause.

A copy of the agenda may be obtained by contacting: Sheila Autrey, (850)558-9813, sheila.autrey@flhealth.gov.

Pursuant to the provisions of the Americans with Disabilities Act, any person requiring special accommodations to participate in this workshop/meeting is asked to advise the agency at least 10 days before the workshop/meeting by contacting: Sheila Autrey, (850)558-9813, sheila.autrey@flhealth.gov. If you are hearing or speech impaired, please contact the agency using the Florida Relay Service, 1(800)955-8771 (TDD) or 1(800)955-8770 (Voice).

4632

## **Public Participation**

### **Response to 40 CFR 51.102 Requirements**

(a) Except as otherwise provided in paragraph (c) of this section and within the 30-day notification period as required by paragraph (d) of this section, States must provide notice, provide the opportunity to submit written comments and allow the public the opportunity to request a public hearing. The State must hold a public hearing or provide the public the opportunity to request a public hearing. The notice announcing the 30-day notification period must include the date, place and time of the public hearing. If the State provides the public the opportunity to request a public hearing and a request is received the State must hold the scheduled hearing or schedule a public hearing (as required by paragraph (d) of this section). The State may cancel the public hearing through a method it identifies if no request for a public hearing is received the Mearing will be cancelled; identifies the method and time for announcing that the hearing has been cancelled; and provides a contact phone number for the public to call to find out if the hearing has been cancelled.

The opportunity to submit written comments, request a public hearing, and participate in a public hearing, if requested, on the proposed SIP revision was advertised in the Florida Administrative Register (FAR) at least 30 days prior to the scheduled date of the hearing. Information regarding the date, place, and time of the public hearing was included in the notice along with information on how to request the hearing or ascertain whether the hearing would be cancelled. A copy of the notice is included in this section. No hearing was requested; therefore, no hearing was held.

## (b) Separate hearings may be held for plans to implement primary and secondary standards.

Not applicable.

(c) No hearing will be required for any change to an increment of progress in an approved individual compliance schedule unless such change is likely to cause the source to be unable to comply with the final compliance date in the schedule. The requirements of §§51.104 and 51.105 will be applicable to such schedules, however.

Not applicable.

(d) Any hearing required by paragraph (a) of this section will be held only after reasonable notice, which will be considered to include, at least 30 days prior to the date of such hearing(s):

# (1) Notice given to the public by prominent advertisement in the area affected announcing the date(s), time(s), and place(s) of such hearing(s);

The opportunity to submit comments, request a public hearing, and participate in a public hearing, if requested, on the proposed SIP revision was advertised in the FAR at least 30 days prior to the scheduled date of the hearing (see response (a)).

## (2) Availability of each proposed plan or revision for public inspection in at least one location in each region to which it will apply, and the availability of each compliance schedule for public inspection in at least one location in the region in which the affected source is located;

The materials proposed to be incorporated into the SIP were made available for public inspection in the offices of DEP's Division of Air Resource Management (DARM) and on the DARM website. The materials were also made accessible to the public through each of the DEP's district offices and in the offices of each DEP-approved local air pollution control program. The notifications that such information be made available by the district and local offices are included in this section.

### (3) Notification to the Administrator (through the appropriate Regional Office);

The Region 4 office of the EPA was notified at least 30 days in advance of the scheduled hearing date and provided with copies of the materials proposed to be incorporated into the SIP. The prehearing submittal letter is included in the "Pre-Hearing Submittal to EPA" section of this submittal.

# (4) Notification to each local air pollution control agency which will be significantly impacted by such plan, schedule or revision;

Notification to affected local programs occurred with the transmittal of e-mails requesting that the material proposed to be incorporated into the SIP be made available for public inspection (see response (d)(2)).

# (5) In the case of an interstate region, notification to any other States included, in whole or in part, in the regions which are significantly impacted by such plan or schedule or revision.

Not applicable.

(e) The State must prepare and retain, for inspection by the Administrator upon request, a record of each hearing. The record must contain, as a minimum, a list of witnesses together with the text of each presentation.

No hearing was requested; therefore, no hearing was held.

(f) The State must submit with the plan, revision, or schedule, a certification that the requirements in paragraph (a) and (d) of this section were met. Such certification will include the date and place of any public hearing(s) held or that no public hearing was requested during the 30-day notification period.

Certification is provided in the letter of submittal that the opportunity to submit comments, request a public hearing, and participate in a public hearing on the proposed SIP revision was noticed in accordance with the requirements of 40 CFR 51.102. No hearing was requested; therefore, no hearing was held.

# (g) Upon written application by a State agency (through the appropriate Regional Office), the Administrator may approve State procedures for public hearings. [...]

Not applicable.

From:	Long, Terri
To:	Johnson, Blane; "Blount@epchc.org"; "gordor@miamidade.gov"; "apennetta@broward.org"; "Randall_Miller@doh.state.fl.us"; "mstorino@scgov.net"; "Waters, Jason"; Watkins, Aaron; Dickey, Kenneth;
	Pupa, Diane; Kirts, Christopher; Parker, Wanda; "asatyal@co.pinellas.fl.us"; Boatwright, Kellev M.; Maier, Gary
Cc:	Read, Hastings; Himes, Brian
Subject:	Florida DEP - Notice of Proposed SIP Revision - District-Locals
Date:	Friday, October 20, 2017 2:27:00 PM
Attachments:	2017-04 FAR Notice of Hearing 10-20-17.pdf
	2017-04 Pre-Hearing Submittal Letter 10-20-17 Polk SO2.pdf
	SIP 2017-04 Polk SO2 Pre-Hearing Submittal.pdf

Notice is hereby given that, pursuant to 40 CFR 51.102, the Florida Department of Environmental

Protection (DEP) is accepting comments and will hold a public hearing, if requested, on

a proposed revision to Florida's State Implementation Plan (SIP) incorporating SO2 emission limits for two facilities in Polk County.

Please find attached the notice of opportunity to offer comments and request a public hearing.

This notice was published on Friday, October 20, 2017, in the Florida Administrative

Register. The comment period for each proposed SIP revision will close on Monday, November 20, 2017,

and the public hearings, if requested, will be held on Wednesday, November 22, 2017.

The materials comprising the proposed SIP revision will be posted at http://www.dep.state.fl.us/air/rules/regulatory.htm. Please assist any member of the public who

may contact you asking to view these materials. In the event that members of the public have

substantive questions related to the proposed revision, please direct them to Hastings Read at <u>Hastings.Read@dep.state.fl.us</u>, (850) 717-9017.

Thank you, Terri Long Florida Department of Environmental Protection Office of Business Planning Division of Air Resource Management <u>Terri.long@dep.state.fl.us</u>

## **Public Comments on SIP Notice**

No public comments were received.

# **DEP Response to Public Comments**

No public comments were received; therefore, DEP did not prepare any responses to public comments.

## **Pre-Hearing Submittal to EPA**



## Florida Department of Environmental Protection

Bob Martinez Center 2600 Blair Stone Road Tallahassee, Florida 32399-2400 Rick Scott Governor

Carlos Lopez-Cantera Lt. Governor

> Noah Valenstein Secretary

### Via U.S. Mail and Electronic Mail

October 20, 2017

Mr. Trey Glenn Regional Administrator U. S. Environmental Protection Agency (EPA) – Region 4 61 Forsyth Street, SW – Mail Code: 9T25 Atlanta, GA 30303-8909

Re: Air Program Pre-Hearing Submittal: Proposed Revision to Florida's State Implementation Plan – Incorporation of SO<sub>2</sub> Emission Limits for Two Facilities in Polk County, Florida

Dear Mr. Glenn:

The Florida Department of Environmental Protection (Department) is proposing a revision to Florida's State Implementation Plan (SIP) under the federal Clean Air Act (CAA). On August 21, 2015, the U.S. Environmental Protection Agency (EPA) promulgated the "Data Requirements Rule" (DRR) (80 Fed. Reg. 51,052; codified at 40 CFR Part 51, Subpart BB), which requires states to evaluate compliance with the 2010 revised 1-hour sulfur dioxide (SO<sub>2</sub>) National Ambient Air Quality Standard (NAAQS) in areas surrounding certain large SO<sub>2</sub> sources. Pursuant to the DRR, states could choose to perform area characterizations around the specified sources using either air quality monitoring or air dispersion modeling.

The Department chose to characterize the area around Mosaic Fertilizer LLC's New Wales facility (Mosaic New Wales) in Polk County using air dispersion modeling. On January 13, 2017, the Department submitted a report to EPA characterizing the area around Mosaic New Wales with respect to the 2010 SO<sub>2</sub> NAAQS. This submittal indicated that the area immediately surrounding the New Wales facility was likely in violation of the 2010 SO<sub>2</sub> NAAQS for the period of 2012 through 2014.

The Department submitted a supplemental DRR modeling report to EPA on June 23, 2017 detailing a set of lower emission limits for both the New Wales facility and the nearby Mosaic Bartow facility and a new fence line for the New Wales facility that, when achieved, provide for modeled attainment of the 2010 SO<sub>2</sub> NAAQS. As detailed in the complete SIP submittal package, specified sulfuric acid plants at the Mosaic New Wales

Mr. Trey Glenn Page 2 of 2 October 20, 2017

and Mosaic Bartow facilities have already be upgraded with new catalyst beds, and additional upgrades will continue through 2018 into the first part of 2019. Through the combined effect of these catalyst upgrades, operating conditions reflecting actual sulfuric acid production levels (which are lower than permitted allowable capacities), and permanent reductions in SO<sub>2</sub> emissions from other sources in the area, ambient air quality in the vicinity of the Mosaic New Wales facility has improved significantly relative to the time period characterized through the Department's DRR analyses. The Department is confident that any issues related to compliance with the 2010 SO<sub>2</sub> NAAQS in the vicinity to the Mosaic New Wales facility have been fully resolved as the result of the scheduled catalyst upgrades and emission limits contained within this proposed SIP revision.

Florida hereby submits its proposed SIP to ensure the attainment and maintenance of the 2010 revised SO<sub>2</sub> NAAQS in the area around Mosaic New Wales in Hillsborough and Polk counties. Florida's area plan consists of specific conditions from two air construction permits for two facilities in Polk County – Mosaic's New Wales and Bartow facilities – as they pertain to emissions of SO<sub>2</sub>.

The complete SIP submittal package (hard copy and electronic copy) has been sent directly to the Air Planning Branch. The electronic copy is in a searchable format and is an exact duplicate of the hard copy. The notice of opportunity to submit comments, request a public hearing, or participate in a public hearing on November 22, 2017, if requested, regarding this proposed SIP revision was published in the Florida Administrative Register on October 20, 2017.

The public notice and pre-hearing SIP submittal are enclosed and a CD containing the supporting modeling and data files has been sent directly to the Air Planning Branch for EPA Region 4. The Department respectfully requests that EPA provide any comments on this submittal by November 20, 2017. If you have any questions about this proposed SIP revision, please contact Hastings Read at (850) 717-9017 or by email at <u>Hastings.Read@dep.state.fl.us</u>.

Sincerely,

Jeffing J. Kann

Jeffery F. Koerner, Director Division of Air Resource Management

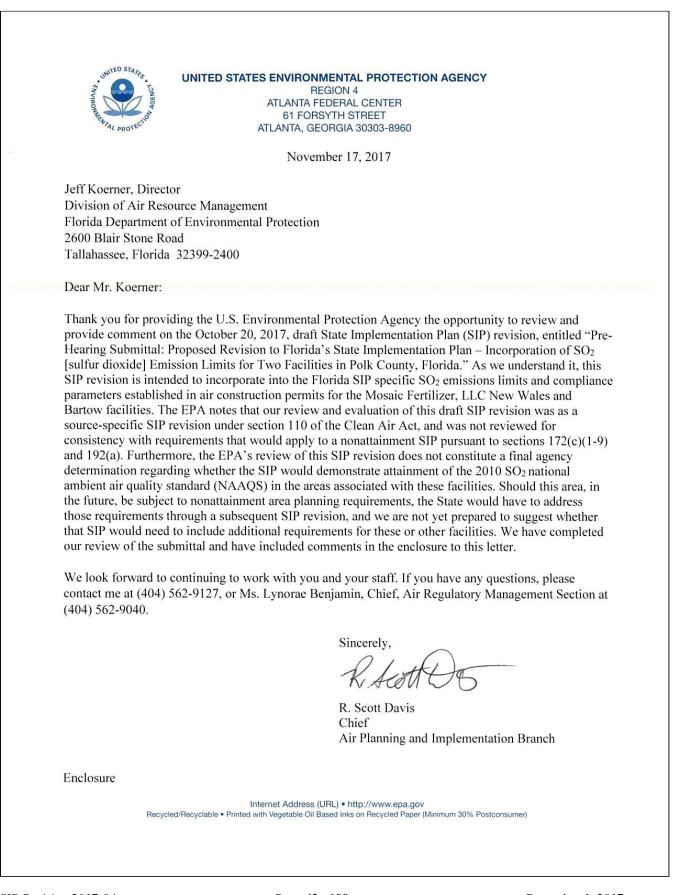
#### JFK/tl

cc (with Pre-Hearing SIP package): R. Scott Davis, Chief, Air Planning Branch, EPA Region 4

## Materials Enclosed with Pre-Hearing Submittal

- Notice of Proposed SIP Revision. See "Notice of Opportunity to Submit Comments and Participate in Public Hearing" section of this submittal
- New Wales Air Construction Permit (Permit No. 1050059-106-AC). See "Materials Proposed to be Incorporated into the SIP" section of this submittal
- Bartow Air Construction Permit (Permit No 1050046-050-AC). See "Materials Proposed to be Incorporated into the SIP" section of this submittal
- Air Quality Modeling Files. These files are included on the CD containing the electronic copy of this proposed SIP submittal

The materials listed as enclosures in the Pre-Hearing Submittal letter are the same materials that were made available for public inspection on the website for DEP's Division of Air Resource Management. The materials being proposed for incorporation into the SIP are unchanged from the materials made available for public inspection.



## **EPA Comments on Pre-Hearing Submittal**

#### The EPA Comments on Florida Prehearing Submission for Source Specific SIP

The EPA's preliminary comments are below.

- 1. Section 9 of the SIP submittal states that a variety of small and/or intermittent emission sources at the modeled facilities, including fire pumps and emergency generators, were not included in the modeling. Additional justification is needed to explain the exclusion of these small or intermittent sources. Specific information should be provided regarding SO<sub>2</sub> emissions and frequency of operation of the sources to substantiate that they do not operate continuous enough or frequent enough to contribute significantly to the annual distribution of daily maximum 1-hour concentrations.
- 2. Section 9.5 of the SIP submittal provides a summary of the methodology used to calculate the Critical Emissions Values (CEVs) used in the modeling analyses. One of the critical issues related to calculation of CEVs discussed in Appendix C of EPA's Guidance for 1-Hour SO<sub>2</sub> Nonattainment Area SIP Submissions (April 23, 2014), is selection of an appropriate emissions data set. Since the sulfuric acid plants (SAPs) at both the Mosaic New Wales and Bartow facilities are upgrading their catalysts and reducing their SO<sub>2</sub> emissions, the variability in the emissions distribution may increase in the future. The EPA suggests that Florida provide an explanation or description of whether the new catalyst will/will not significantly affect the historical emissions distribution used for the calculation of the CEVs used in the modeling.
- 3. Section 5 and Appendix A of the SIP submittal describes the new ambient air boundary used in the updated modeling. Appendix A provides a discussion and photographs to demonstrate how the combination of new fencing and natural barriers will preclude public access. For some areas of the boundary shown in Figure 7, the information in Appendix A adequately demonstrates public access will be precluded (*e.g.*, areas with extremely thick vegetation and wetlands ditches). However, for some portions of the boundary, the captions with the photographs do not completely explain how public access is precluded. One specific gap is on the west-southwest portion of the new boundary (points 16-20). Photos 16-20 do not clearly show the barrier; it is implied that it is swampy from the statement "impassable by foot," but this should be explained in more detail. Also, if Florida Department of Environmental Protection staff have visited the site and have actually observed that these physical barriers prevent public access, then it would be helpful to include a statement of this in Section 5 of the SIP.

Another option would be for Florida to provide the modeling results and complete documentation for the alternative modeling discussed in the Modeling Memorandum contained in Appendix B of the SIP submittal. The memorandum indicates that modeling has been performed which shows attainment with the 1-hour SO<sub>2</sub> NAAQS with reduction of the aggregate emission rate for New Wales to 1092 lb/hr and keeping the originally ambient air boundary proposed in June 2017. Since the new aggregate emissions permit limit is 1090 lb/hr, it appears that use of the previous ambient air boundary may be an acceptable alternative to providing the additional justification for the new ambient air boundary discussed in the paragraph above.

4. At least one of the large contributing sources in the area is being characterized by background monitoring, rather than explicit modeling. The submittal includes rationale for this. The EPA suggests that Florida provide more discussion in the narrative to support the assertion that the monitor is well placed to fully represent the sources' emissions in the model. In addition to the discussion of distance, a discussion of the frequency of wind blowing from the direction of the sources toward the monitor versus toward the New Wales facility would be helpful. Note that the background level is estimated at 6.98 micrograms per cubic meter, for a set of sources that, in 2014, emitted greater than 15,500 tons of SO<sub>2</sub>.

December 1, 2017

## **DEP Response to EPA Comments**

### **Response to EPA comments:**

# **Comment 1: EPA requested additional justification for exclusion of small/intermittent sources from the modeling demonstration.**

The following table includes every regulated source of SO<sub>2</sub> emissions at the modeled facilities that was not included in the modeling demonstration. Most of these units are small internal combustion engines, emergency engines, and/or operate exclusively on pipeline quality natural gas or ultra-low sulfur diesel (ULSD). Many operate only a few hours per year. In 2016, the total emissions from these small and intermittent sources was 87.55 tons, which accounted for approximately 0.6% of the cumulative SO<sub>2</sub> emissions from these four facilities in 2016 (13,852 tons). The Department believes that this analysis supports the decision to not explicitly modeled these units as they are either too small or operate too infrequently to significantly contribute to the annual distribution of daily maximum 1-hour concentrations.

The Solid Fuel Gasification System (SFGS) at TECO Polk includes a variety of components. The source of nearly all of the system's SO<sub>2</sub> emissions is the emergency flare. This flare can only operate during startup, shutdown, and malfunction scenarios. While the SFGS operated over 8,000 hours in 2016, the emergency flare typically only operates about 100 hours per year.

EU ID	EU Description	2016 Actual (tpy)	2016 Total Operation Hours	Notes
Mosa	aic Fertilizer, LLC - Bartow Facility	(105-0046)		
1	No. 3 Fertilizer(DAP/MAP) Plant	0.00	8004	Exclusively burns pipeline quality natural gas.
21	No. 4 Fertilizer Plant	0.08	7708	Exclusively burns pipeline quality natural gas.
NA	Molten Sulfur System	4.47	8784	Low-level fugitive releases at a distant source.
73	NG fired 75 mmBTU/hr boiler at Greenbay	0.06	8784	Natural gas fired unit with distillate #2 oil as limited backup. #2 oil max sulfur content 0.05%, by weight, limited to 400 hours per year.
74	New Stationary Emergency CI RICE	0.07	530	Emergency engines: NSPS IIII.
75	Existing Emergency CI RICE > 500 HP	0.02	14	Emergency engines: NESHAP ZZZZ.
76	Existing Emergency CI RICE < or equal to 500 HP	0.08	822	Emergency engines: NESHAP ZZZZ.
77	Existing Non-Emergency CI RICE 100 < HP<500			Small general-purpose RICE.
78	Existing Non-Emergency Stationary CI RICE < 100 HP	0.41	1110	Small general-purpose RICE.
Mosa	aic Fertilizer, LLC - South Pierce Fac	cility (105-0055)	)	
30	Molten Sulfur Storage and Handling	3.97	3555	Low-level fugitive releases at a distant source.
54	Emergency Diesel Engines	0.06	292	Emergency engines: NESHAP ZZZZ.
55	Stationary CI ICE	0.05	219	May only operate on ULSD with a sulfur content no greater than 0.0015%.
Mosa	aic Fertilizer, LLC - New Wales Facil	lity (105-0059)		
87	Existing Emergency CI RICE < or equal to 500 HP		1	Emergency engine: NESHAP ZZZZ.
92	Concrete Batch Plant			Only brought onsite to remediate geological anomalies such as sinkholes. May not be onsite for more than 12 consecutive months. May only operate on ULSD with a sulfur content no greater than 0.0015%.
93	New Emergency CI ICE		847	Emergency engine: NSPS IIII.
Tam	pa Electric Company - Polk Power S	tation (105-023	3)	
3	120 MMBtu/HR Auxiliary Boiler	0.00	394	Exclusively burns pipeline quality natural gas.
6	Solid Fuel Gasification System	78.02	8016	Emissions are due exclusively to the system's Emergency Flare that may only be operated during startup, shutdown, and malfunction scenarios. Flare typically operates less than 100 hours per year.
7	One or More Emergency Generators	0.08	205	Four Emergency engines: NESHAP ZZZZ.
NA	One or More heating units/general purpose intrnl combust eng			Exclusively burn pipeline quality natural gas.
18	500 kw caterpillar RICE emergency generator diesel engine.	0.00	7	Emergency engine: NSPS IIII.

# Comment 2: EPA requested an explanation for using historical emissions data to evaluate emissions variability from upgraded SAPs.

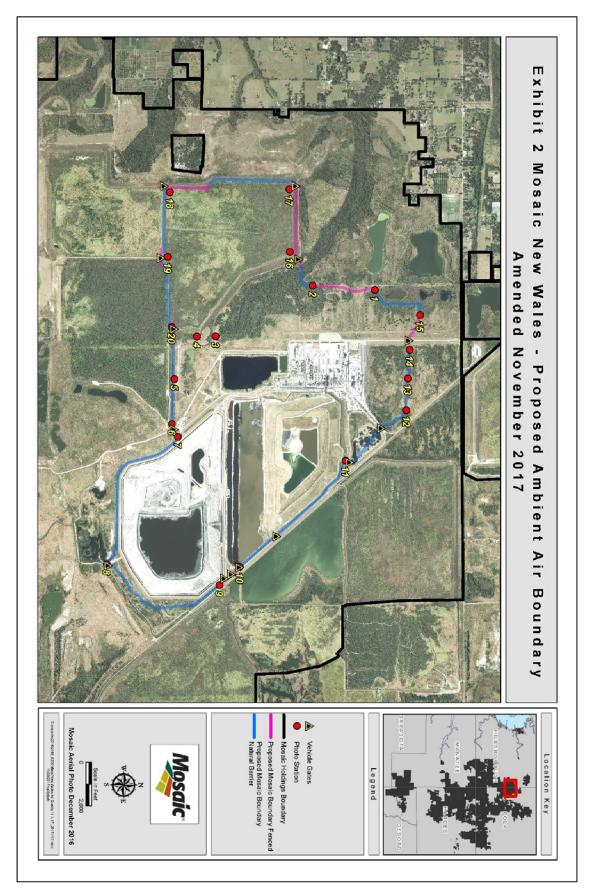
The Department has added a discussion to **Section 9.5** of the Dispersion Modeling Demonstration clarifying that the upgraded catalysts in the SAPs at Mosaic New Wales and Mosaic Bartow are not anticipated to alter the historical emissions distributions used for the calculation of the equivalency ratios for these units. Variability in emissions for these unit types is due mainly to the operation of the unit itself, as the control device – the catalyst bed – cannot be turned off, disabled, or bypassed. The operation of the units is not expected to be affected.

# Comment 3: EPA requested additional information to support the use of the new ambient air boundary.

The Department has added a table to **Section 5** of the Dispersion Modeling Demonstration to clarify the descriptions of the new ambient air boundary for Mosaic New Wales. In addition, Mosaic has provided an updated **Appendix A**: Mosaic New Wales Fence Line Memorandum with additional pictures and descriptions of the new boundary.

# Comment 4: EPA requested additional support for using background monitoring data to account for emissions from three large facilities in the modeling demonstration.

The Department has included additional discussion including a new figure and table in **Section 10** of the Dispersion Modeling Demonstration supporting the use of the background monitoring data to account for emissions from the TECO Big Bend, Mosaic Riverview, and Lakeland McIntosh facilities. The monitor is located between Mosaic New Wales and both TECO Big Bend and Mosaic Riverview. This means that both facilities are likely impacting the monitor at higher levels than they are impacting the area around Mosaic New Wales. Lakeland McIntosh is located approximately the same distance from Mosaic New Wales as it is from the monitor. Given that there is very little, if any, discernible impact in the monitoring data from Lakeland McIntosh, it can be reasonably assumed that this facility would also have very little if any impact in the area around Mosaic New Wales.





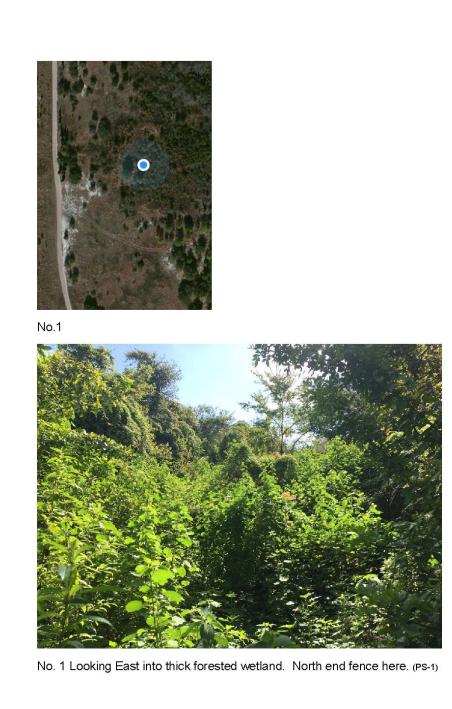
### Exhibit 3

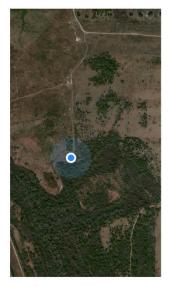
# Mosaic New Wales – Proposed Ambient Air Boundary Existing Physical Barriers and Proposed Fence Location

The map on Exhibit 2 shows the existing physical barriers and proposed fence/gates needed to form a continuous ambient air boundary. It also provides the proposed DEP ambient air boundary and Mosaic's modeled boundary at 1.3 lbs./ton. Physical barriers include thick woods, as discussed in the August 26, 1999 letter from EPA Region 5 to the Minnesota Pollution Control Agency, fence and a combination of these to form a continuous perimeter to deter unauthorized trespass. Vehicle access, as needed for plant ingress/ egress and compliance monitoring will be via secured gates. The New Wales Entrance Guard Gate will be moved at or north of the intersection of the ambient air boundary and the entrance road.

For purposes of this evaluation, existing physical barriers include densely vegetated ditches and canals with steep banks, forested and herbaceous wetlands with dense vegetation and standing water, deep water industrial ponds, densely vegetated uplands, etc. These existing physical barriers provide as much or more of a deterrent to unauthorized access as fencing. Photos were taken along the end points of the proposed fence sections as well as along the outer boundary to illustrate existing physical barriers. The approximate locations of these photos are represented by the red dots labeled 1 thru 15.

Fence/gate installation will be completed on or before the catalyst installation completion date of June 2019. No trespassing signs will be posted on each segment of fence and/or gate. The boundary will be inspected at least annually to ensure: (1) continued integrity of the fencing, (2) no trespassing signs remain in place and (3) no change in the natural barrier conditions requiring fence reconfiguration.

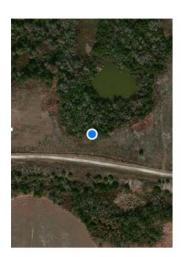




No. 2



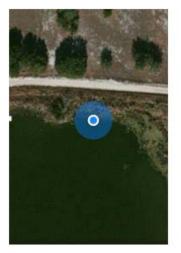
No. 2 Looking South into thick forested wetland of Mizelle Creek. To install South end fence here  $(\mbox{PS-2})$ 



No. 3

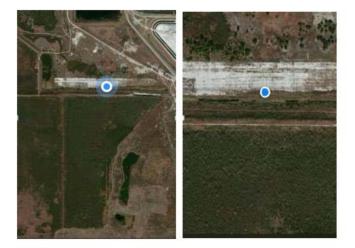


No. 3 Looking North into thick forested wetland with heavy vines. North end of fence to go here.  $(\ensuremath{\mathsf{PS-7}})$ 



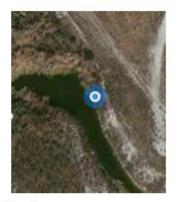


No. 4 Looking South into thick woods. South end of fence here. (Ps-10)





No. 5 Looking into deep ditch/wetland barrier. (PS-11)



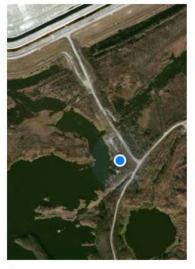


No. 6 Looking Southwest across thickly vegetated water-filled ditch. West end of proposed fence here.  $({\tt PS-12})$ 



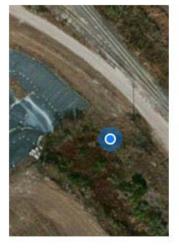


No. 7 Looking North. (PS-13) (The gypsum stack is serving as the primary barrier)





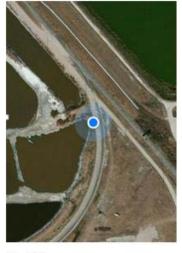
No. 8 Looking Southwest into ditch/thick woods. West end of proposed fence here. (Ps-14) (Fence/gate proposed to block unauthorized road access)





No. 9 Looking Southwest into existing wetland ditch barrier. Southeast end of proposed fence here. (PS-16)

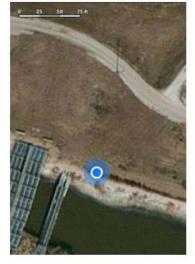
(Fence/gate proposed to block unauthorized road access)





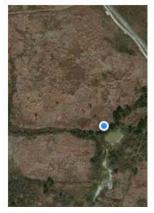
No. 10 Looking West over water-filled ditch- existing barrier. West end proposed fence here.  $_{\ensuremath{(PS-19)}}$ 

(Fence/gate proposed to block unauthorized road access)





No. 11 Looking East. (PS-21) (Fence/gate proposed to block unauthorized road access)





No. 12 Looking South into thick forested wetland with open water in background. Existing physical barrier here.  $(\mbox{PS-}27)$ 



No. 12 Looking South (PS-27)





No. 13 Looking South into dense marsh. Existing natural barrier. (PS-29)



No. 13 Looking down in marsh – standing water, difficult to wade through – more of a deterrent than a fence (PS-29)





No. 14 Looking east into thick forested wetland existing natural barrier. East end of proposed fence here. (PS-30)







Date: 12/19/2016 W:\MineSxcs\Shared\I\_Styer\New Wales air quality buffer\DEES PROJECT\S REVISED - New Wales air quality buffer Photos - COLA VERSION 5 - 121916 docx



## Exhibit 3 Addendum Amendment to Mosaic New Wales Proposed Expanded Ambient Air Boundary Supplemental Information Regarding Existing Physical Barriers and Proposed Fence Location

## November 2017

The map on Exhibit 2 shows the existing physical barriers and proposed fence/gates needed to form a continuous ambient air boundary. Physical barriers include thick woods, as discussed in the August 26, 1999 letter from EPA Region 5 to the Minnesota Pollution Control Agency, fence and a combination of these to form a continuous perimeter to deter unauthorized trespass. Vehicle access, as needed for plant ingress/ egress and compliance monitoring will be via secured gates.

This submittal is to provide supplemental information for the portion of the expanded ambient air boundary that traverses photo stations 16 through 20.

**Legend of Symbols:** 



Photo Station



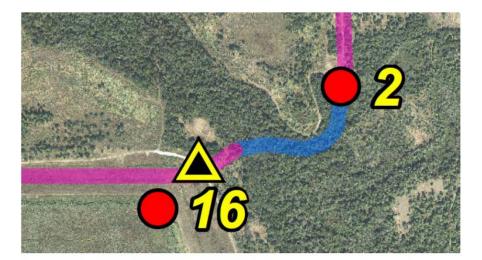
Access Restricted by Thick Vegetation

Access Restricted with Fencing



Locked Gate Location Photo Station 16 Amendment to Ambient Air Boundary November 2017







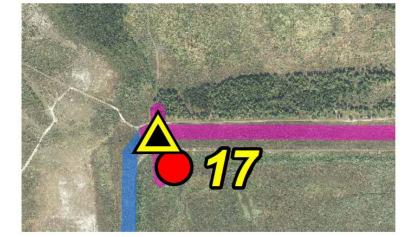


#### Photo Station 16. Looking west

This former clay settling area (csa) is overgrown with thick vegetation. The vegetation, combined with soft unstable clay soils, present a barrier to foot or vehicle traffic. The csa is about 50 feet above the land surface to the north (north of the pink fence line).. On top of the dam is a serviceable crest road used by area inspectors. The outer slope of the dam can be scaled on foot as well as with some vehicles. Therefore, to deter access from the north, a fence is proposed to be constructed along the north toe road. The fence will extend into the thick forested floodplain to the north east (the blue shaded natural barrier between photo stations 2 and 16.).

Photo Station 17 Amendment to Ambient Air Boundary November 2017



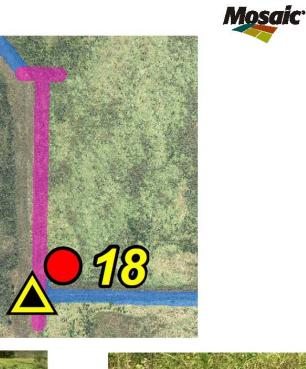






## Photo Station 17. Looking southeast

A gate will be installed at the northwest corner of the retired clay settling area (csa) to preclude unfettered access to the north dam crest road (south of the pink fence line). A fence will be installed from the inside of the csa, to the thickly forested area / former ditch system at the toe of the csa dam. In addition, a fence will be installed along the toe (base of slope) of the dam to prevent open access to the slope and preclude circumvention of the gate. Access from the west dam will be precluded due to the thick vegetation and soft unstable soils within the former impoundment of the csa. Photo Station 18 Amendment to Ambient Air Boundary November 2017







# Photo Station 18. Looking generally north (note grassed area of west dam crest in the background of bottom left photo)

A gate will be installed at this location to block access to the east/west cross dam. A delta has built up in the southeast corner of the csa, making the soils in this area slightly more stable. The vegetation is also slightly less dense than in other parts of the csa. Therefore, to provide an additional deterrent to trespass entry, about 2,000 feet of fence will be installed along the west dam (i.e., from photo station 18 following the inside slope of the west dam to the north for 2,000 ft). North of this proposed run of fence, dense, heavy vegetation and unstable soils again provide sufficient deterrent to trespassers.

Photo Station 19 Amendment to Ambient Air Boundary November 2017







#### Photo Station 19. Looking north

A gate will be installed at this location to block access to the east/west cross dam. A short run of fence will also be installed on each end of the gate into the inside toe of the dam to prevent circumventing the gate. The left photo is looking north across the csa from the crest road. While it may look passible from this vantage point, the photo on the right shows the thick vegetation encountered if attempting to walk north from the dam. The dense, heavy vegetation and unstable soils provide a deterrent to trespassers.

Photo Station 20 Amendment to Ambient Air Boundary November 2017

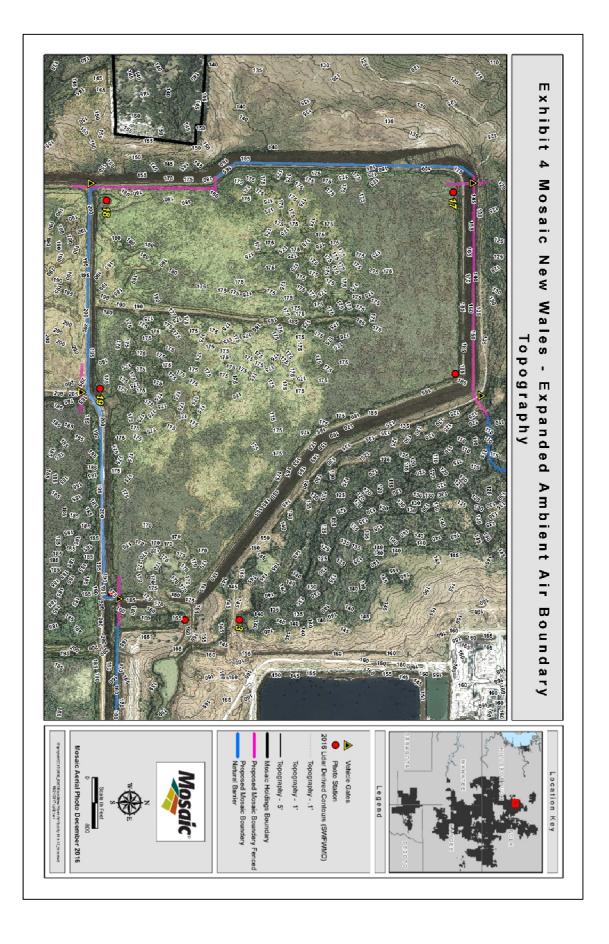






## Photo Station 20. Looking northwest

A gate will be installed at this location to block access to the north. Note, with the expansion of the ambient air boundary, photo stations 3 and 4, previously submitted, are now interior stations and no longer fall on the perimeter of the ambient air boundary. The photo on the left is looking northwest over the csa. From this vantage, it appears it may be passable, but when continuing to walk in this direction off the slope of the dam one encounters thick tangled vegetation that is impassable, see photo on the right. The dense, heavy vegetation and unstable soils provide a deterrent to trespassers.



Environmental Resources

## Memorandum

		Management
То:	Brian Himes, Florida Department of Environmental Protection (FDEP)	One Beacon Street 5th Floor Boston, MA 02108
From:	Richard Hamel, Environmental Resources Management (ERM)	(617) 646- 7800 <u>www.erm.com</u>
Date:	14 October, 2017	
Subject:	New Wales Modeling – Supplemental Modeling with Revised Ambient Air Boundary and Aggregate Emission Limit	ERM
CC:	Diana Jagiell <i>a,</i> The Mosaic Company Neil Beckingham, The Mosaic Company Subrata Bandyopadhyay, The Mosaic Company Rama Iyer, The Mosaic Company Scott Lehr, The Mosaic Company Preston McLane, FDEP	
The Mosaic Compar compliance demons	ummary of ERM's supplemental modeling work on behalf of 1y (Mosaic) in support of the Mosaic New Wales plant tration in accordance with the Data Requirements Rule for ur Dioxide (SO <sub>2</sub> ) Primary National Ambient Air Quality	
modeling was prima sectored ambient ba believe that the appr guidance. However, common ground, w now owns all of the barrier, so the propo	additional modeling since the June 2017 submittal. This arily done to address EPA's question about the use of a ckground concentration methodology. ERM and Mosaic roach was appropriate and allowable under EPA modeling in order to expedite the process and in an effort to find e provide this additional information. Additionally, Mosaic land surrounding the previously proposed ambient air osed ambient air barrier has been expanded. Two sets of performed to evaluate these changes:	
would demo ambient air l The results c of 1092 lb/ht	as performed to determine the aggregate emission rate that instrate compliance with the NAAQS using the proposed parrier presented along with the modeling submitted in June. If that modeling showed that an aggregate SO <sub>2</sub> emission rate of the New Wales would be achieve NAAQS compliance using posed boundary.	
the "Jamison the ambient	, Mosaic has recently purchased the tract of land, known as Parcel", which had previously limited the extent to which air barrier could be extended to the southwest where the el-predicted impacts were located. With that transaction	A member of the Environmental Resources Management Group

completed Mosaic is proposing to extend the ambient air barrier around the perimeter of the clay-settling area K8 to the southwest of the New Wales plant area. Using that new proposed barrier, an additional round of modeling was performed at the currently permitted aggregate emission rate of 1100 lb/hr for the New Wales facility.

Both sets of modeling, performed against the 336 scenarios that represent all possible operational combinations of the 5 SAPs at New Wales and the 3 SAPs at Bartow, show compliance with the 1-hour SO<sub>2</sub> NAAQS for all cases. Thus, either of the two approaches: (1) reduction of the aggregate emission rate for New Wales to 1092 lb/hr and keeping the originally proposed ambient air barrier (proposed in June 2017), or (2) keeping the aggregate emission rate of 1100 lb/hr and adjusting the proposed ambient air barrier outward around K8, are sufficient to demonstrate that New Wales will be in compliance with the 1-hour SO<sub>2</sub> NAAQS after the scheduled modifications have been completed. However, to provide an additional level of assurance that the facility will be in compliance with the NAAQS, Mosaic is proposing to incorporate both changes:

- Reduce the permitted aggregate emission rate for New Wales to 1090  $\rm lb/hr~SO_2$  (rounded down from 1092 lb/hr to provide additional buffer); and
- Expand the ambient air barrier to the southwest to bring the entire claysettling area K8 within the barrier.

#### Modeling Methodology:

This supplemental modeling builds on the modeling submitted with the *New Wales Modeling Methodology and Results* Memorandum submitted to FDEP on May 3<sup>rd</sup>, 2017, and the *New Wales SO*<sub>2</sub> *Modeling Supplement 060717* submitted to FDEP on June 7<sup>th</sup>, 2017. The methodology used in this modeling was identical with the following 3 exceptions:

- The aggregate emissions for the 5 New Wales SAPs was set to their current  $SO_2$  emission limit of 1100 lb/hr.
- The aggregate emissions for the 3 Bartow SAPs was set to their current SO<sub>2</sub> emission limit of 1100 lb/hr.
- The ambient air barrier for New Wales was expanded to encompass the clay-settling area southwest of the main plant as shown in Figure 1.

#### Modeling To Demonstrate Compliance with the 1-hour SO<sub>2</sub> NAAQS:

Modeling was then performed against the 84 New Wales operational cases (various combinations of 2, 3, 4, and 5 SAPs operational, limited to their

individual PTE as well as the aggregate emission rate of 1100 lb/hr total) in 4 ways representing the potential operational patterns of the 3 SAP's at Bartow to confirm that this emission rate, couple with the modified ambient air barrier would continue to result in a compliant demonstration at New Wales. The 4 Bartow operations scenarios, modeled at the aggregate limit of 1100 lb/hr SO<sub>2</sub>, were:

- SAP 4 and SAP 6 at PTE, SAP 5 modeled at 239.33 lb/hr.
- SAP 4 and SAP 5 at PTE, SAP 6 modeled at 239.33 lb/hr.
- SAP 5 and SAP 6 at PTE, SAP 4 modeled at 239.33 lb/hr.
- The 1106 lb/hr distributed evenly between the 3 SAPs at 368.67 lb/hr each.

Note that the equivalency rates for all SAPs from the original FDEP runs were maintained for all modeling and are included in the emission rate calculations for both Bartow and New Wales.

## Figure 1: Proposed Ambient Air Barrier for New Wales



#### Summary and Conclusions

A total of 336 combinations of two, three, four, or five active SAPs at New Wales, in conjunction with the four scenarios at Bartow described above, were modeled to demonstrate that, along with the aggregate emission rate of  $1100 \text{ lb/hr SO}_2$ 

between the 5 SAPs at New Wales, an aggregate emission rate of  $1100 \text{ lb/hr SO}_2$ between the 3 SAPs at Bartow, and the updated proposed ambient air barrier would result in cumulative model-predicted concentrations below the 1-hour SO<sub>2</sub> NAAQS at New Wales for all cases. As shown in the tables below, the maximum design value for all 4 Bartow load cases was 195.24 µg/m<sup>3</sup>, against the 1-hour SO2 NAAQS of 196.50 µg/m<sup>3</sup>, when New Wales SAPs 1 and 2 are operating at PTE, SAP's 3 and 4 are offline, and SAP 5 is toggled to use the remainder of the 1100 lb/hr aggregate limit that SAPs 1 and 2 are not consuming.

All files related to the modeling described above will be provided in the electronic modeling archive delivered with this memorandum.

## Modeling Results for all Mosaic New Wales Modeling Cases with varied Bartow SAP emissions:

New Wales Two SAP Cases:

In the tables below, case indicates which New Wales SAPs were modeled as active, i.e. 1-2 means SAPs 1 and 2 were operating and 3, 4, and 5 were offline. Each column represents one of the four Bartow emission rates with total emissions between the 3 SAPs of 1100 lb/hr SO<sub>2</sub>.

	AERMOD Concentrations (µg/m³)			
Case	SAP 4 and 6	SAP 4 and 5	SAP 5 and 6	Even
	PTE	PTE	PTE	Distribution
1-2	176.99	176.99	176.98	176.99
1-3	175.39	175.38	175.38	175.38
1-4	173.32	173.32	173.32	173.32
1-5	172.43	172.43	172.43	172.43
2-3	176.64	176.64	176.64	176.64
2-4	171.38	171.38	171.38	171.38
2-5	172.25	172.25	172.25	172.25
3-4	171.89	171.89	171.89	171.89
3-5	169.58	169.58	169.58	169.58
4-5	167.40	167.40	167.40	167.40

New Wales Three SAP Cases:

In each case the SAP listed in the Scaled SAP column is scaled while the other two SAPs are at PTE so that the total emissions are  $1100 \text{ lb/hr SO}_2$ .

SAP 4 and 6 PTE 194.85 193.54 194.25 194.26 191.87 193.65 194.77 193.42 192.95 192.58 195.24	SAP 4 and 5 PTE 194.85 193.54 194.25 194.25 194.25 193.65 193.65 194.77 193.42 192.95 192.57	SAP 5 and 6 PTE 194.85 193.53 194.25 194.25 194.25 191.87 193.65 194.77 193.42	Even Distribution 194.85 193.54 194.25 194.25 191.87 193.65 194.77
194.85           193.54           194.25           194.26           191.87           193.65           194.26           191.87           193.65           194.26           191.87           193.65           194.77           193.42           192.95           192.58           195.24	194.85           193.54           194.25           194.25           194.25           194.25           194.25           194.25           194.25           194.25           194.25           194.25           193.65           193.42           192.95	194.85 193.53 194.25 194.25 191.87 193.65 194.77	194.85 193.54 194.25 194.25 191.87 193.65
193.54         194.25         194.26         191.87         193.65         194.77         193.42         192.95         192.58         195.24	193.54           194.25           194.25           191.87           193.65           194.77           193.42           192.95	193.53 194.25 194.25 191.87 193.65 194.77	193.54 194.25 194.25 191.87 193.65
194.25 194.26 191.87 193.65 194.77 193.42 192.95 192.58 195.24	194.25         194.25         191.87         193.65         194.77         193.42         192.95	194.25 194.25 191.87 193.65 194.77	194.25 194.25 191.87 193.65
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191.87         193.65         194.77         193.42         192.95         192.58         195.24	191.87 193.65 194.77 193.42 192.95	191.87 193.65 194.77	191.87 193.65
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195.24		192.94 192.57	192.93 192.57
	195.24	195.24	195.24
194.48	194.48	194.48	194.48
191.90	191.90	191.90	191.90
192.68	192.67	192.67	192.67
192.68	192.68	192.8	192.68
189.07	189.07	189.06	189.07
192.68	192.68	192.68	192.68
192.037	192.03	192.03	192.05
189.67	189.67	189.67	189.67
191.94	191.93	191.93	191.93
193.19	193.19	193.19	193.19
192.39	192.39	192.39	192.39
191.25	191.24	191.24	191.24
194.46	194.46	194.46	194.46
189.37	189.37	189.36	189.37
191.36	191.36	191.36	191.36
194.06	194.05	194.05	194.05
190.23	190.22	190.22	190.22
192.07	192.03	192.03	192.03
191.43	191.43	191.43	191.43
189.85	189.85	189.85	189.85
189.06	189.05	189.05	189.05
190.93	190.93	190.93	190.93
	190.23 192.07 191.43 189.85 189.06 190.93 e where the 110 s where no SAF	190.23         190.22           192.07         192.03           191.43         191.43           189.85         189.85           189.06         189.05           190.93         190.93           e where the 1100 lb/hr at 3 Ne           s where no SAP was at PTE bu	190.23190.22190.22192.07192.03192.03191.43191.43191.43189.85189.85189.85189.06189.05189.05

Environmental Resources Management

#### New Wales Four SAP Cases:

For the New Wales four SAP cases, the first two numbers are the New Wales SAPs modeled at PTE, the second two are the two that were scaled, and the final one was offline. Ex: 45-23-1 indicated SAP's 4 and 5 modeled at PTE, 2 and 3 equally split emissions to add the total to 1100 lb/hr, and SAP 1 was assumed offline.

Case	AERMOD Concentrations (μg/m <sup>3</sup> )				
	SAP 4 and 6 PTE	SAP 4 and 5 PTE	SAP 5 and 6 PTE	Even Distribution	
12-34-5	194.49	194.49	194.49	194.49	
12-35-4	194.72	194.72	194.72	194.72	
12-45-3	195.01	195.01	195.00	195.01	
13-24-5	193.16	193.16	193.16	193.16	
13-25-4	192.84	192.84	192.83	192.84	
13-45-2	192.36	192.36	192.35	192.36	
14-23-5	193.16	193.16	193.16	193.16	
14-25-3	193.49	193.49	193.49	193.49	
14-35-2	193.01	193.00	193.00	193.00	
15-23-4	192.63	192.63	192.62	192.63	
15-24-3	192.19	192.19	192.19	192.19	
15-34-2	191.94	191.94	191.94	191.94	
23-14-5	194.66	194.65	194.65	194.65	
23-15-4	194.45	194.45	194.45	194.45	
23-45-1	194.26	194.26	194.25	194.26	
24-13-5	191.26	191.25	191.25	191.61	
24-15-3	191.61	191.61	191.61	191.61	
24-35-1	190.89	190.89	190.89	190.89	
25-13-4	192.078	192.08	192.07	192.08	
25-14-3	192.41	192.41	192.41	192.41	
25-34-1	191.70	191.70	191.70	191.70	
34-12-5	192.22	192.21	192.21	192.21	
34-15-2	191.42	191.41	191.41	191.41	
34-25-1	191.79	191.79	191.79	191.79	
35-12-4	189.01	189.00	189.00	189.01	
35-14-2	189.03	189.03	189.03	189.03	
35-24-1	189.15	189.15	189.14	189.15	
45-12-3	189.95	189.95	189.94	189.95	
45-13-2	190.04	190.04	190.03	190.04	
45-23-1	190.04	190.04	190.034	190.04	

Environmental Resources Management

New Wales Five SAP Cases:

For the five SAP cases, the SAP's listed were modeled at PTE while the remaining emissions were divided equally amongst the other three to total 1100 lb/hr. For the Average case, all the 1100 lb/hr emissions were divided equally amongst the five SAPs (220 lb/hr each).

Case	AERMOD Concentrations (µg/m³)			
	SAP 4 and 6 PTE	SAP 4 and 5 PTE	SAP 5 and 6 PTE	Even Distribution
1-2	194.74	194.74	194.74	194.74
1-3	192.79	192.78	191.41	192.78
1-4	193.22	193.22	193.22	193.22
1-5	192.15	192.15	192.15	192.15
2-3	194.46	194.45	194.45	194.45
2-4	191.14	191.14	191.13	191.14
2-5	192.06	192.06	192.06	192.06
3-4	192.65	191.85	191.85	191.85
3-5	189.05	189.05	189.04	189.05
4-5	190.10	190.10	190.10	190.10
Average	190.67	190.67	190.67	190.67